

TEC.MO.[®]

Plasma torches and consumables



For **over 25 years TEC.MO.** is **world-leader** in manufacturing torches, consumables and accessories for plasma cutting.

We are specialized in copper machining, by means of sophisticated tools and equipments, which let us reach and keep a very highly qualified production level, our technicians having considerable and proved experience.

Our consumables are manufactured with Computerized Numerical Control and Multispindle lathes in order to obtain very accurate tolerances.

We keep under tight control the several operation schedules at any stage of the production process, each article passing through even 5 or 6 quality inspection tests before being stocked for available delivery.

Torch packages and **heads** are **tested one by one**, to grant the maximum reliability.

Our **comprehensive stockholding** of standard products enables **prompt** and **efficient** deliveries.

On request, we can manufacture any exclusive further part from print.

With the **laser marking** we can personalize our torch packages and consumables, and it's also possible to have these latter in clamp-shells, telescopic tubes or thermowelded plastic bags.

Our strong points are : **QUALITY – SERVICE – COOPERATION**

Da **oltre 25 anni TEC.MO.** è **leader mondiale** nella produzione di torce, parti di consumo e accessori per il **taglio plasma**.

Siamo specializzati nella lavorazione del rame, con attrezzature e macchine speciali, che ci hanno consentito di raggiungere e mantenere degli standard qualitativi altissimi, grazie alla grande e comprovata esperienza dei nostri tecnici.

I nostri particolari di consumo vengono prodotti su torni a controllo numerico e plurimandrini, con tolleranze molto precise. Si effettuano verifiche continue ad ogni stadio di lavorazione, ed ogni articolo subisce anche 5 o 6 tests prima di essere immagazzinato, pronto per la spedizione.

Torce e **corpi torcia** vengono **collaudati singolarmente** per garantirne la massima affidabilità.

Il nostro **importante stock** di materiale standard ci consente di effettuare le consegne in modo **rapido** ed **efficiente**.

Su richiesta, siamo in grado di produrre ulteriori particolari a disegno in esclusiva.

Possiamo personalizzare con la **marcatrice laser** sia le torce che le parti di consumo, e queste ultime possono essere confezionate in bi-valve, tubi telescopici o sacchetti termo-saldati.

I nostri **punti di forza** sono : **QUALITA' – SERVIZIO - COLLABORAZIONE**

Autogen Ritter®	25
Binzel®	25
Cebora®	27
Esab® L-Tec®	21
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Hypertherm®	5
Kjellberg®	20
Miller®	22
OTC®	23
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Notes

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HYPERTHERM®

POWERMAX 1000® T60/T60M®
POWERMAX 1250® T80/T80M®
POWERMAX 1650® T100/T100M®
POWERMAX 1100® RT80/RT80M®
RT60/RT60M®

40-80 A

100 A

Gouging

* while stocks last

40-80 A

100 A

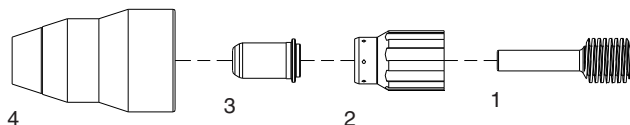
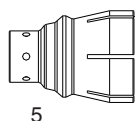
40-80 A

100 A

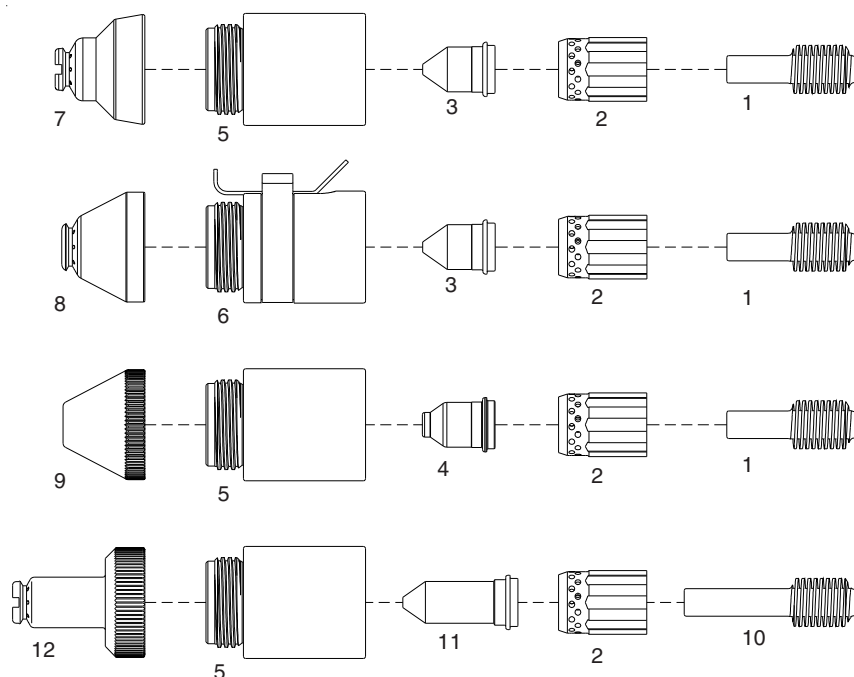
40-80 A

100 A

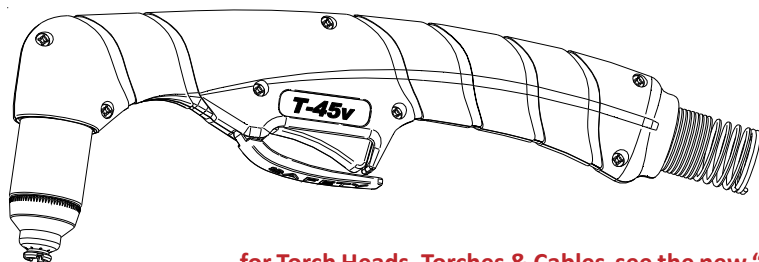
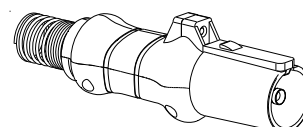
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	120925	60043	Swirl ring Max Life 40/80A	10a	220206	60307H	Retaining cap 100A OHMIC
	120925	60043E	Swirl ring 40/80A		220206	60307HV	Retaining cap 100A OHMIC "T.Q."
2	120926	52675	Electrode 40-80A	11	220065	51983/TD	Hand shield 100A
	120926	52675BM	Electrode 40-80A BiMetal	12	220047	51984/TD	Machine shield 100A
3	120932	51405.10	Tip 40A shielded	13		51409.24	Tip 125A Gouging
	120931	51405.12	Tip 60A shielded	14		51989G	Shield Gouging
	120927	51405.14	Tip 80A shielded	15*		52675L	Extended electrode 40-80A
4	120928	60304	Retaining cap 40/80A	16*		51405L.10	Extended tip 40A shielded
	120928	60304V	Retaining cap 40/80A "Top Quality"			51405L.12	Extended tip 60A shielded
4a	220061	60304H	Retaining cap 40/80A OHMIC			51405L.14	Extended tip 80A shielded
	220061	60304HV	Retaining cap 40/80A OHMIC "T.Q."	17*		60505L	Extended shield 40-80A
5	120929	51981/TD	Hand shield 40/80A	18*		52676L	Extended electrode 100A
6	120930	51982/TD	Machine shield 40/80A	19*		51406L.15	Extended tip 100A shielded
7	220051	60044	Swirl ring Max Life 100A	20*		51983L	Extended shield 100A
	220051	60044E	Swirl ring 100A	21	220329	51407	Tip 30-50A Precision Cut
8	220037	52676	Electrode 100A	22	220006	51402	Tip 40A unshielded
	220037	52676BM	Electrode 100A BiMetal	23	220007	51403	Tip 60A unshielded
9	220011	51406	Tip 100A shielded	24	120980	51404	Tip 80A unshielded
10	220048	60307	Retaining cap 100A	25	220064	51408	Tip 100A unshielded
	220048	60307V	Retaining cap 100A "Top Quality"	26	120979	51939	Deflector

HYPERTHERM®**POWERMAX 30® AIR® - AIR T30****POWERMAX 30® - T30v****POWERMAX 45® - T45v / T45m**

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	220478	52573	Electrode	4	220483	60302	Retaining Cap
2	220479	60009	Swirl ring Max Life	---	---	---	---
3	220480	51218	Tip, 30A	5	420399	51954	Deflector (T30 only)

HYPERTHERM®**POWERMAX 45® T45v® T45m®**

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	220669	52574	Electrode	7	220674TD	51923	Hand shield
2	220670	60041	Swirl ring Max Life	8	220673TD	51924	Machine shield
	220670	60041E	Swirl ring	9		51924G	Gouging shield
3	220671TD	51206	Tip 45A	10		52574L	Extended Electrode
4		51206G	Tip 45A Gouging	11		51206L	Extended Tip 45A
5	220713	60305	Retaining cap	12		51923L	Extended Hand shield
6	220719	60305H	Retaining cap OHMIC				

Patent Pending**Patent Pending****for Torch Heads, Torches & Cables see the new "RPT Catalog"**

HYPERTHERM®

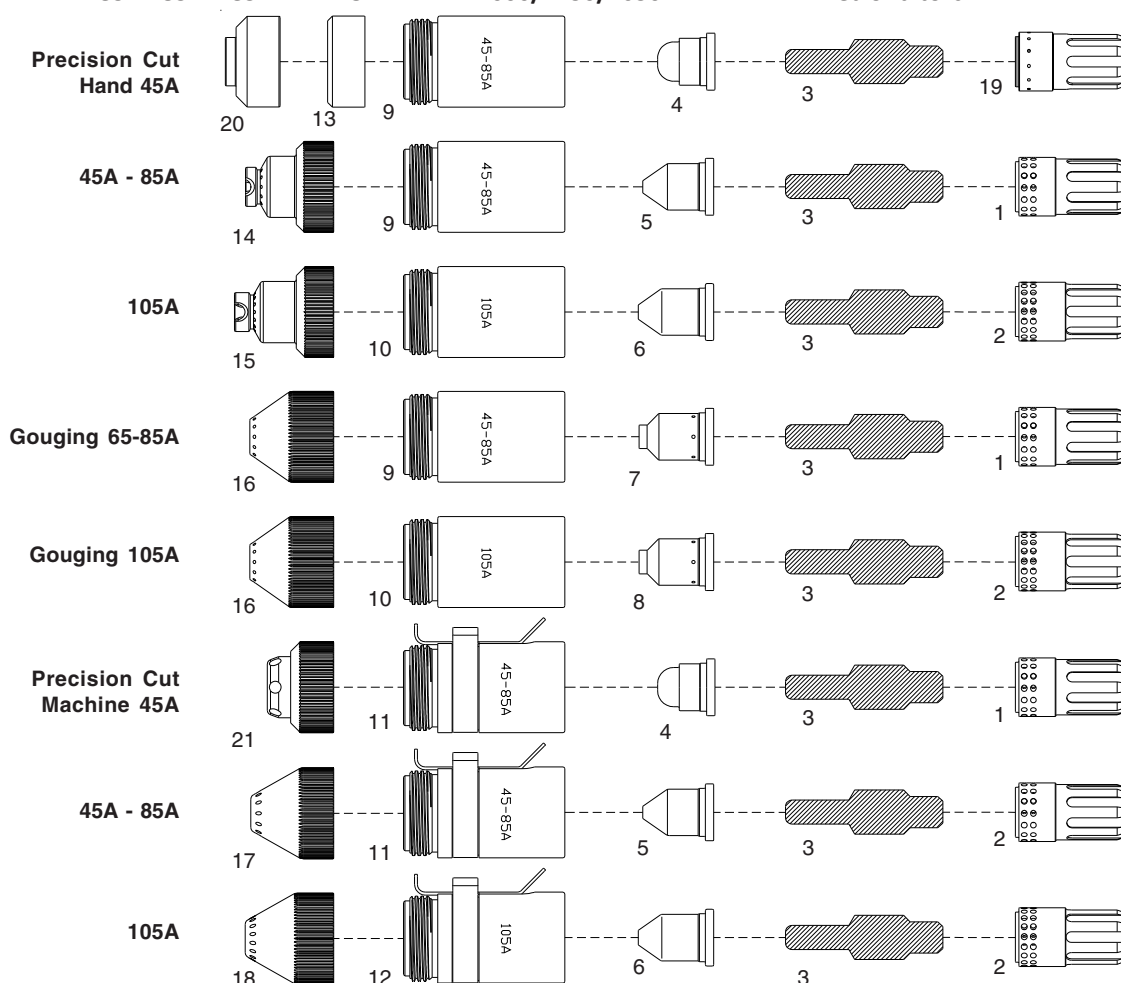
POWERMAX 45XP®

POWERMAX 85® H85® M85®

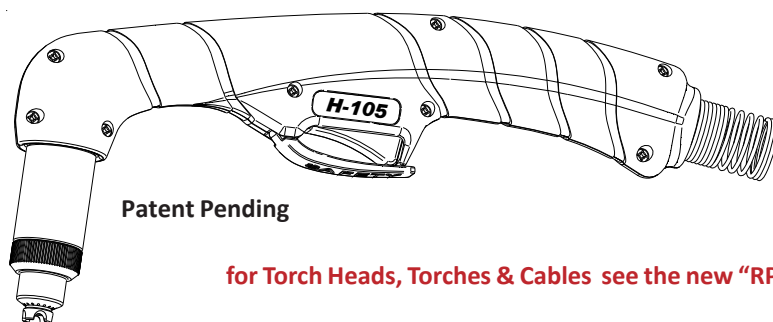
POWERMAX 65® H65® M65®

POWERMAX 1000/1250/1650® HRT® MRT® Retrofit torch

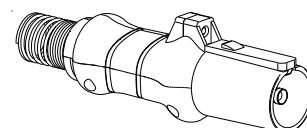
POWERMAX 105® H105® M105®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	220857	60042	Swirl ring 45-85A Max Life	10	220854/105	60309B	Retaining cap 105A
	220857	60042E	Swirl ring 45-85A		220854/105	60309BV	Retaining cap 105A "Top Quality"
2	220994	60040	Swirl ring 105A Max Life	11	220953/85	60309HA	Retaining cap 45-85A OHMIC
	220994	60040E	Swirl ring 105A	12	220953/105	60309HB	Retaining cap 105A OHMIC
3	220842	N/A	Electrode 45-105A	13	220955	51928	Deflector
4	220930	51415	Tip 45A Precision Cut	14	220818TD	51921	Hand shield 45-85A
5	220941TD	51416	Tip 45A (for use with item #9 or 11)	15	220992TD	51926	Hand shield 105A
	220819TD	51417	Tip 65A (for use with item #9 or 11)	16		51927G	Gouging shield
	220816TD	51418	Tip 85A (for use with item #9 or 11)	17	220817TD	51922	Machine shield 45-85A
6	220990TD	51419	Tip 105A (for use with item #10 or 12)	18	220993TD	51927	Machine shield 105A
7		51417G	Tip 65-85A Gouging (for use with item #9)	19	220947	60032	Swirl ring, 45A, Precision Cut, Hand
8		51418G	Tip 105A Gouging (for use with item #10)	20	220931	51931	Deflector, 45A, Precision Cut, Hand
9	220854/85	60309A	Retaining cap 45-85A	21	220948	51929	Deflector, 45A, Precision Cut, Machine
	220854/85	60309AV	Retaining cap 45-85A "Top Quality"				

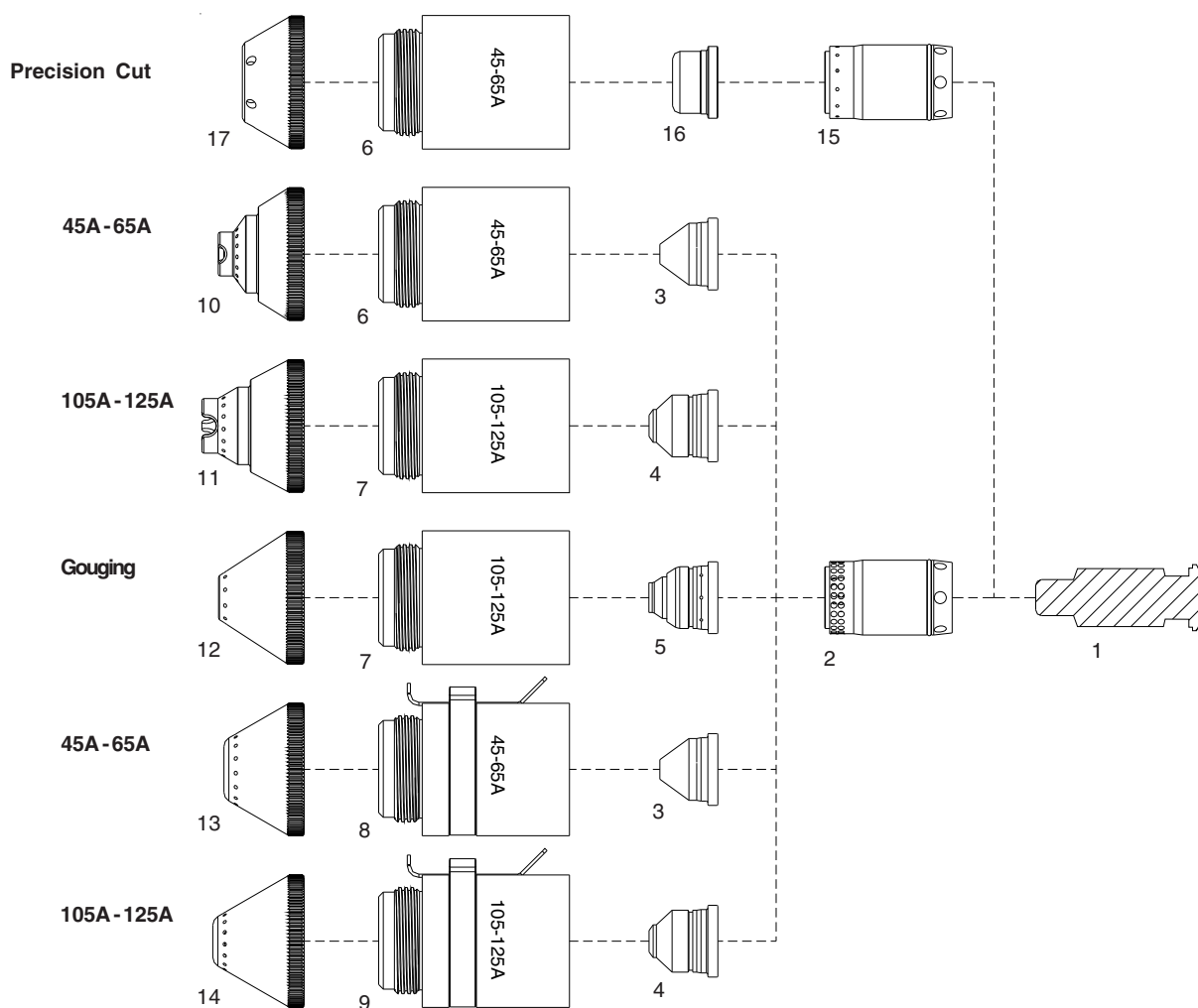


Patent Pending



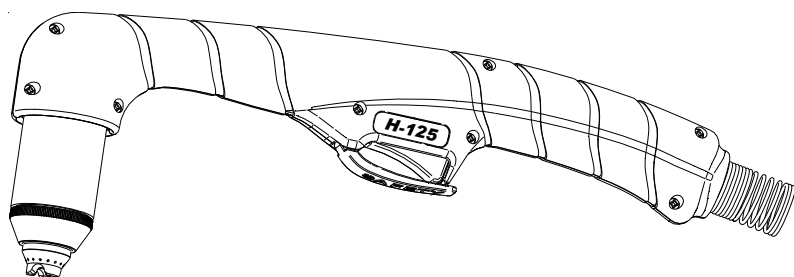
for Torch Heads, Torches & Cables see the new "RPT Catalog"

HYPERTHERM® **POWERMAX 125® H125® M125®**

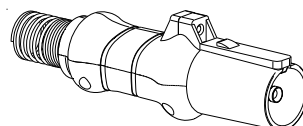


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	220971	N/A	Electrode 35A - 125A	9	420156/125	60311HB	Retaining cap OHMIC 105-125A
2	220997	60039	Swirl ring 35A - 125A	10	420172TD	51916	Shield Cap, Hand, 35-65A
3	420158TD	51420	Tip 45A (for use with item #6 or 8)	11	420000TD	51917	Shield Cap, Hand, 105-125A
	420169TD	51421	Tip 65A (for use with item #6 or 8)	12		51919G	Shield Cap, Gouging 105-125A
4	220975TD	51424	Tip 105-125A (for use with item #7 or 9)	13	420168TD	51918	Shield Cap, Machine, 35-65A
5		51424G	Tip 105-125A Gouging (for use with item 7)	14	220976TD	51919	Shield Cap, Machine, 105-125A
6	220977/65	60311A	Retaining cap 35-65A	15	420159	60033	Swirl Ring, Precision Cut, (Hand Cutting)
7	220977/125	60311B	Retaining cap 105-125A	16	420151	51428	Tip, 30-45A, Precision Cut
8	420156/65	60311HA	Retaining cap OHMIC 35-65A	17	420152	51915	Deflector, Precision Cut

Patent Pending

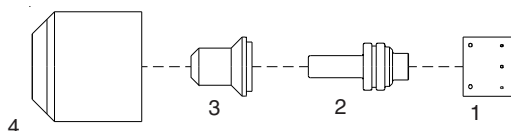


Patent Pending



for Torch Heads, Torches & Cables see the new "RPT Catalog"

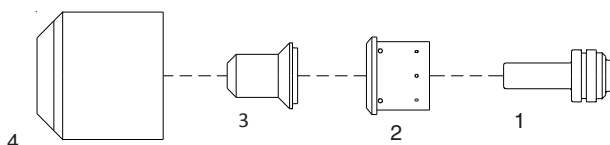
HYPERTHERM®
MAX 20®
PAC110®



while stocks last

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	020239	60035	Swirl ring	3	020381	51216	Extended tip $\varnothing$ 0,73 - .029
2	020382	52571	Extended electrode	4	020218	60300	Retaining cap

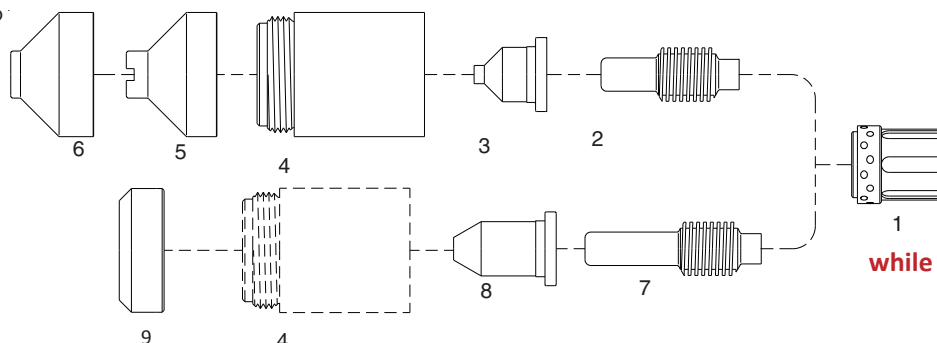
HYPERTHERM®
POWERMAX 350® PAC110®
POWERMAX 380® PAC110T®



while stocks last

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	020382	52571	Extended electrode	3	120504	51217	Extended tip $\varnothing$ 0,81 - .032
2	220013	60037	Swirl ring	4	220016	60300	Retaining cap

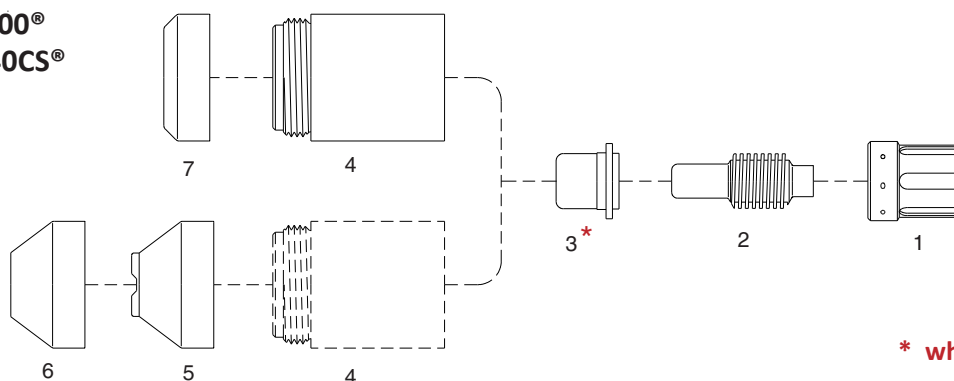
HYPERTHERM®
POWERMAX 600®
PAC123T/M®



while stocks last

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	120576	60047	Swirl ring	6	120827	51979/TD	Machine shield
2	120573	52575	Electrode	7	120574	52576	Extended electrode
3	120826	51214	Tip 40A	8	120606	51208	Extended tip 35A
4	120600	60316	Retaining cap	9	120303	51987/TD	Deflector
5	120828	51978/TD	Hand shield				

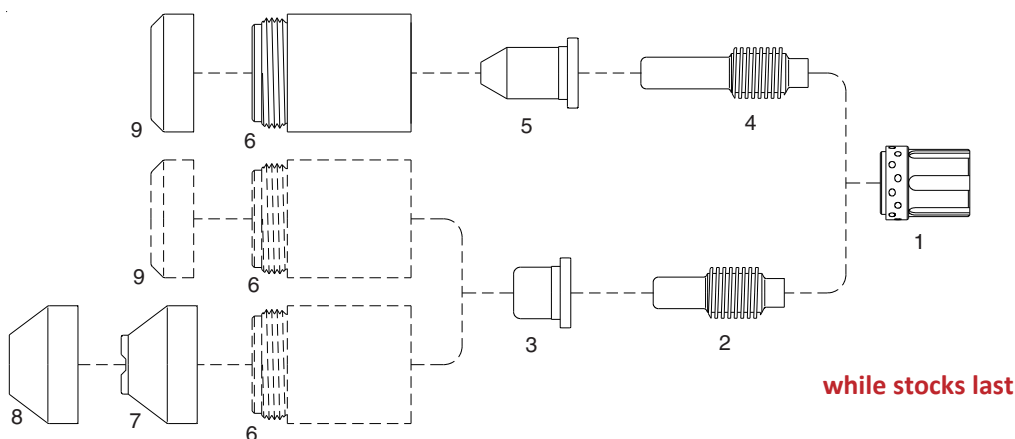
HYPERTHERM®
POWERMAX 800®
MAX 42/43®/40CS®
PAC121PT/M®
PAC121TS/M®



* while stocks last

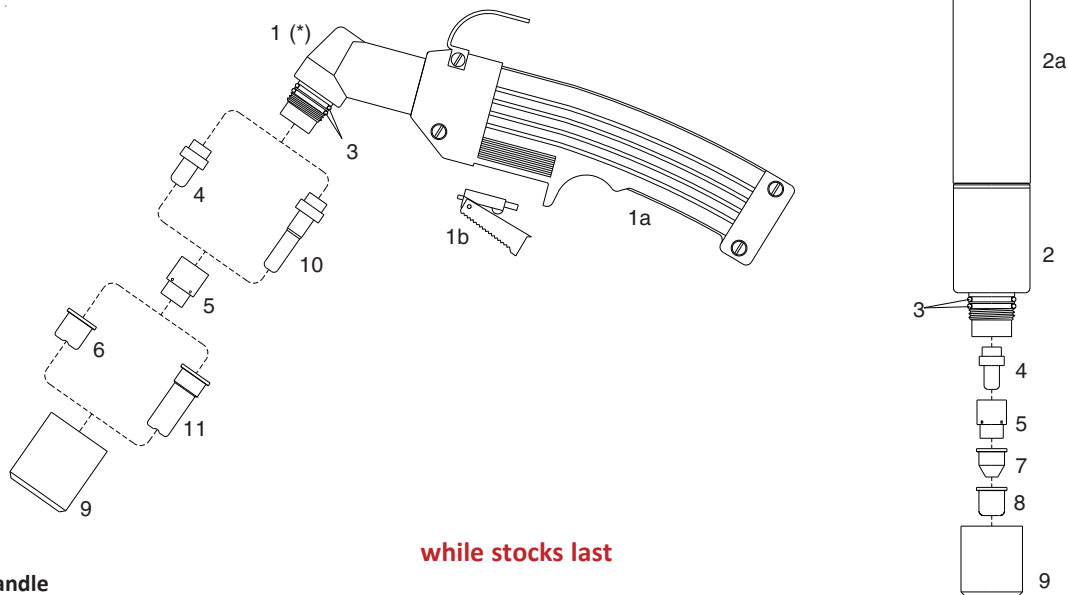
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	020361	60046	Swirl ring	4	120301	60316	Retaining cap
2	120573	52575	Electrode (replaces 020351)	5	120283	51985/TD	Hand shield
3*	120438	51204	Tip 40A	6	120326	51986/TD	Machine shield
	120282	51201	Tip 50A	7	120303	51987/TD	Deflector

HYPERTHERM®
POWERMAX 900®
PAC125T/M®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	120576	60047	Swirl ring	120578	51209		Extended tip 55A pipe saddle
2	120573	52575	Electrode	6	120600	60316	Retaining cap
3	120577	51207	Tip 55A shielded	7	120601	51985/TD	Hand shield
4	120574	52576	Extended electrode	8	120602	51986/TD	Machine shield
5	120606	51208	Extended tip 35A	9	120303	51987/TD	Deflector

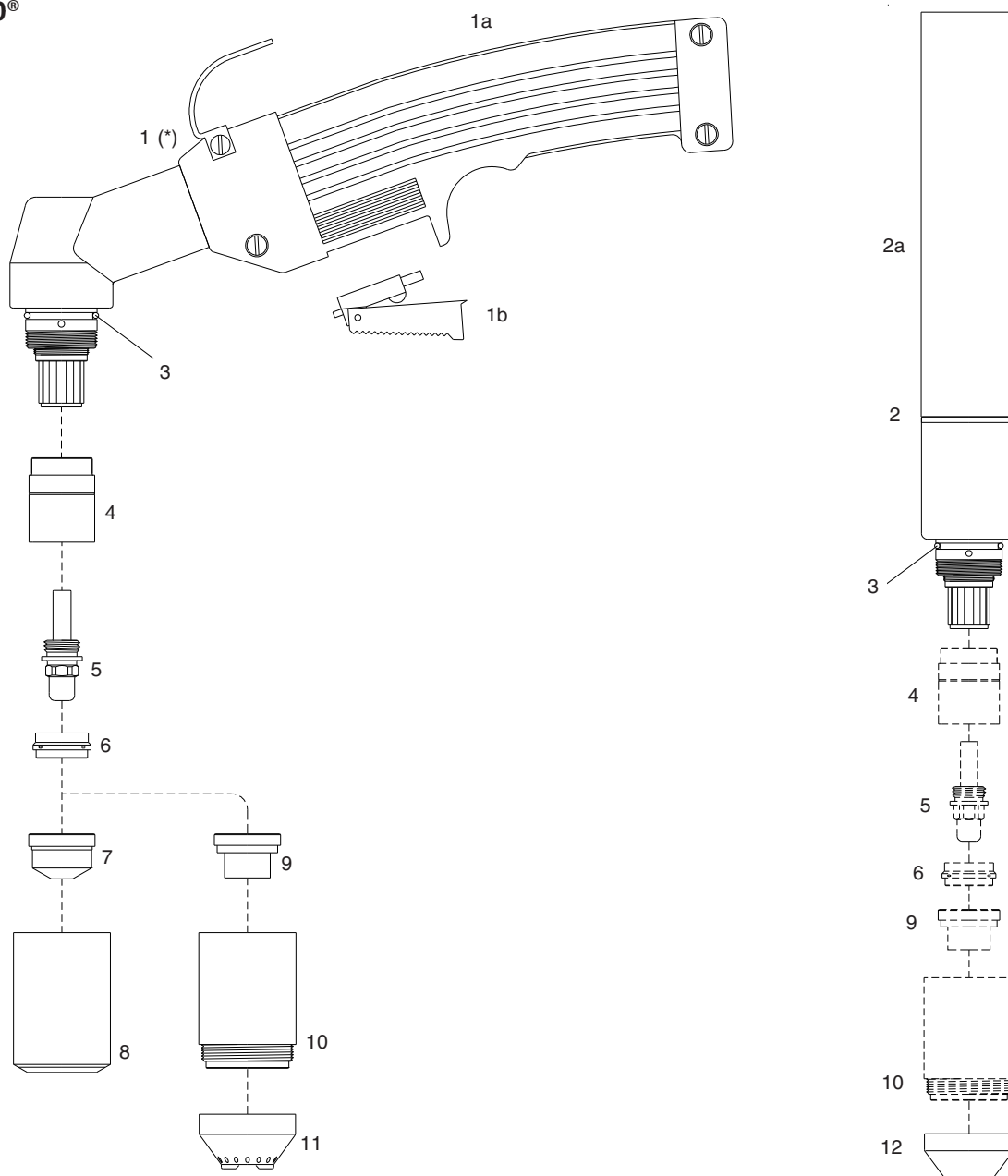
HYPERTHERM®
MAX 40®
PAC140®
HT40®



(*) complete with handle

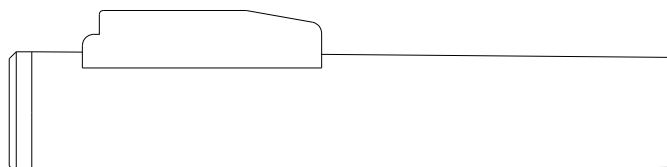
No.	Ref.	Code	Description	No.	Ref.	Code	Description
	057112	07320	Hand torch 25'	3	026016	07300.60	O-Ring
	057113	07330	Hand torch 50'	4	020103	52512/L	Electrode
		07340	Machine torch 25'	5	020101	60001	Swirl ring
		07350	Machine torch 50'	6	020115	51100	Tip, hand torch
1	057114	07300	Hand torch body (*)	7	020131	51098	Pipe saddle tip, machine torch
1a		07301	Handgrip with switch	8	020102	51099	Tip, machine torch
1b		07301.20	Switch	9	020104	60301	Retaining cap
2	020114	07310	Machine torch body	10	020467	52513/L	Extended electrode
2a	020206	07315	Machine handle	11	020466	51102	Extended tip

HYPERTHERM® MAX 80/100® PAC130®

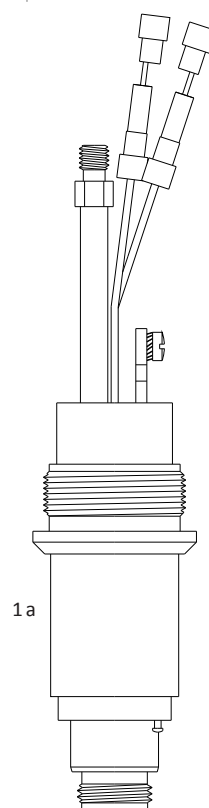
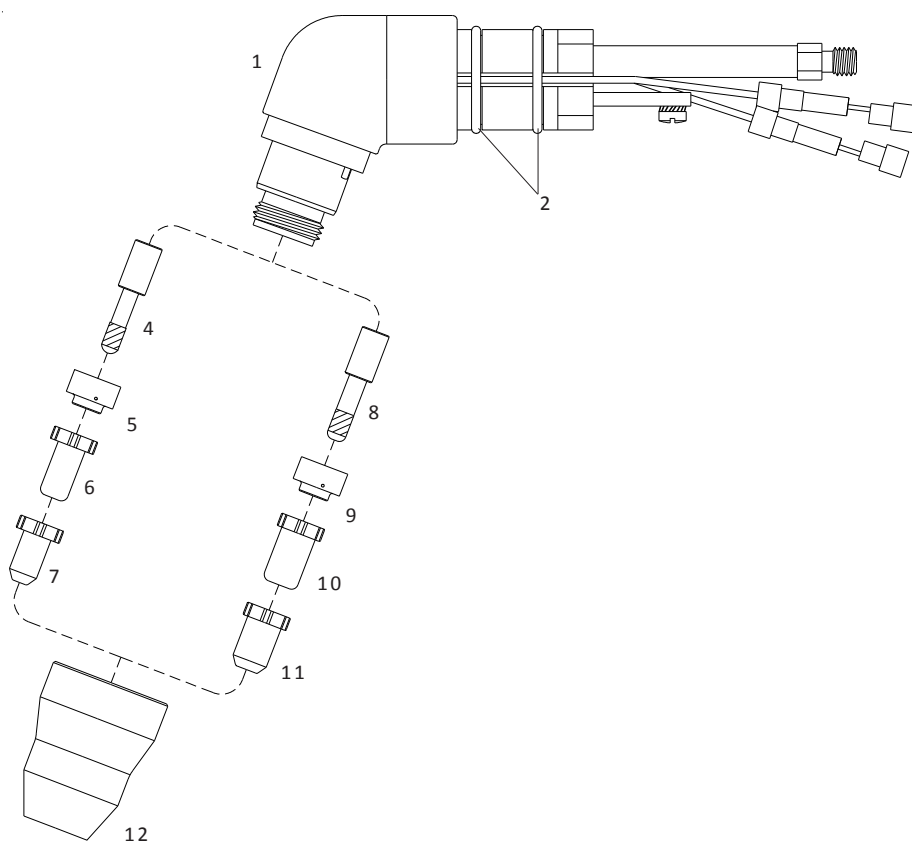


(*) complete with handle

No.	Ref.	Code	Description	No.	Ref.	Code	Description
	059076	07420	Hand torch 25'	6	020194	60010	Swirl ring
	059077	07430	Hand torch 50'	7	020203	51120	Tip 40A $\varnothing$ 1,0 - .038
		07440	Machine torch 25'		020345	51121	Tip 80A $\varnothing$ 1,3 - .052
		07450	Machine torch 50'		020195	51122	Tip 100A $\varnothing$ 1,5 - .059
1	020189	07400	Hand torch body (*)	8	020184	60310	Retaining cap
1a		07301	Handgrip with switch	9	020397	51400	Contact tip 80A $\varnothing$ 1,3 - .052
1b		07301.20	Switch		020337	51401	Contact tip 100A $\varnothing$ 1,5 - .059
2	020201	07410	Machine torch body	10		60340/TD	Contact retaining cap
2a	020245	07215	Machine handle		020336	60340/V/TD	Contact retaining cap Max Life
3	026018	06000.60	O-ring	11	020335	51930/TD	Spacer, hand contact cutting
4		60080	Front insulator	12	020334	51935/TD	Machine shield cap
5	120433	52520/TD	Electrode (replaces 020191)				

THERMAL DYNAMICS®**PCH-25/26/28/38®****PCH/M-35/40®**

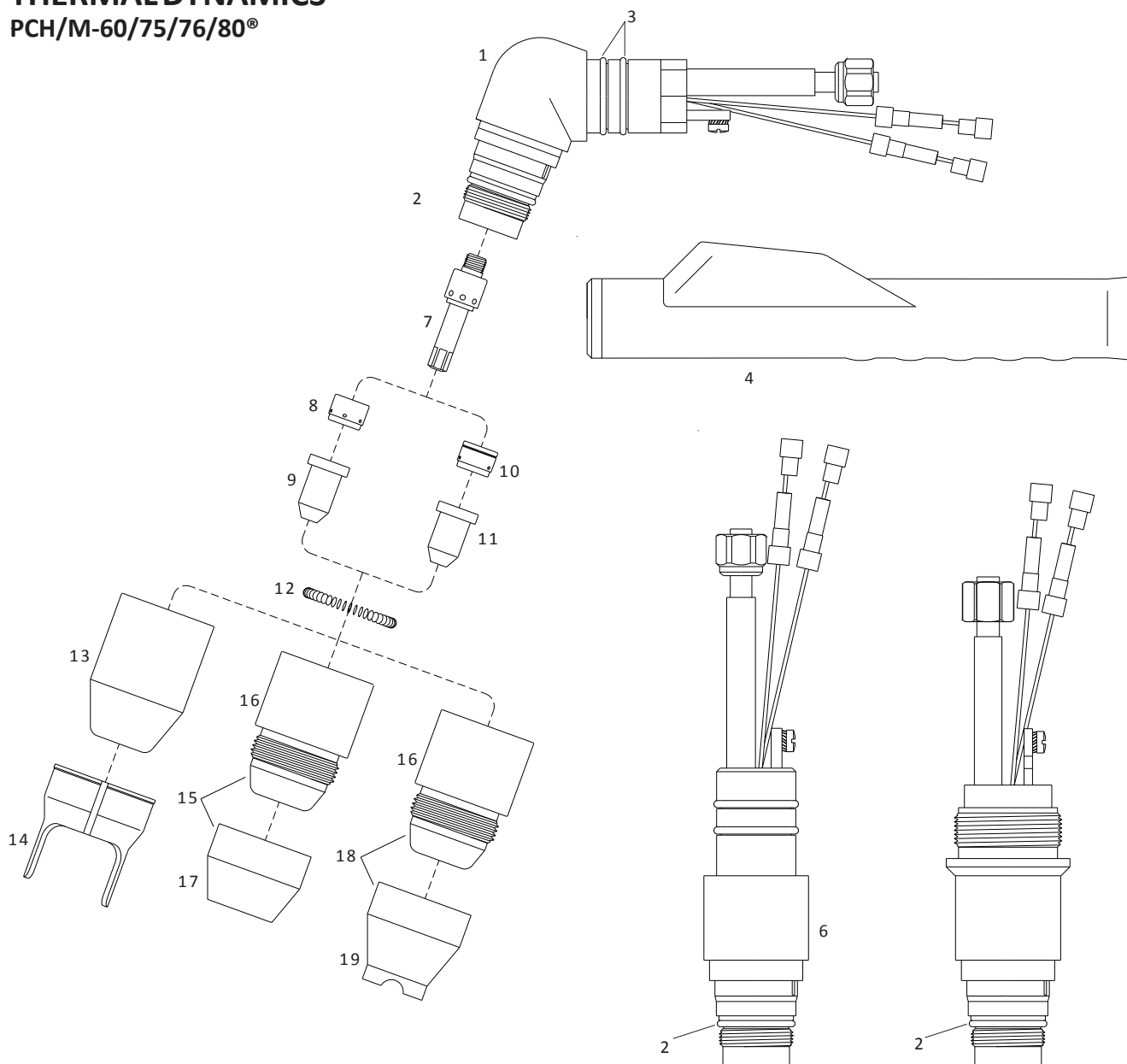
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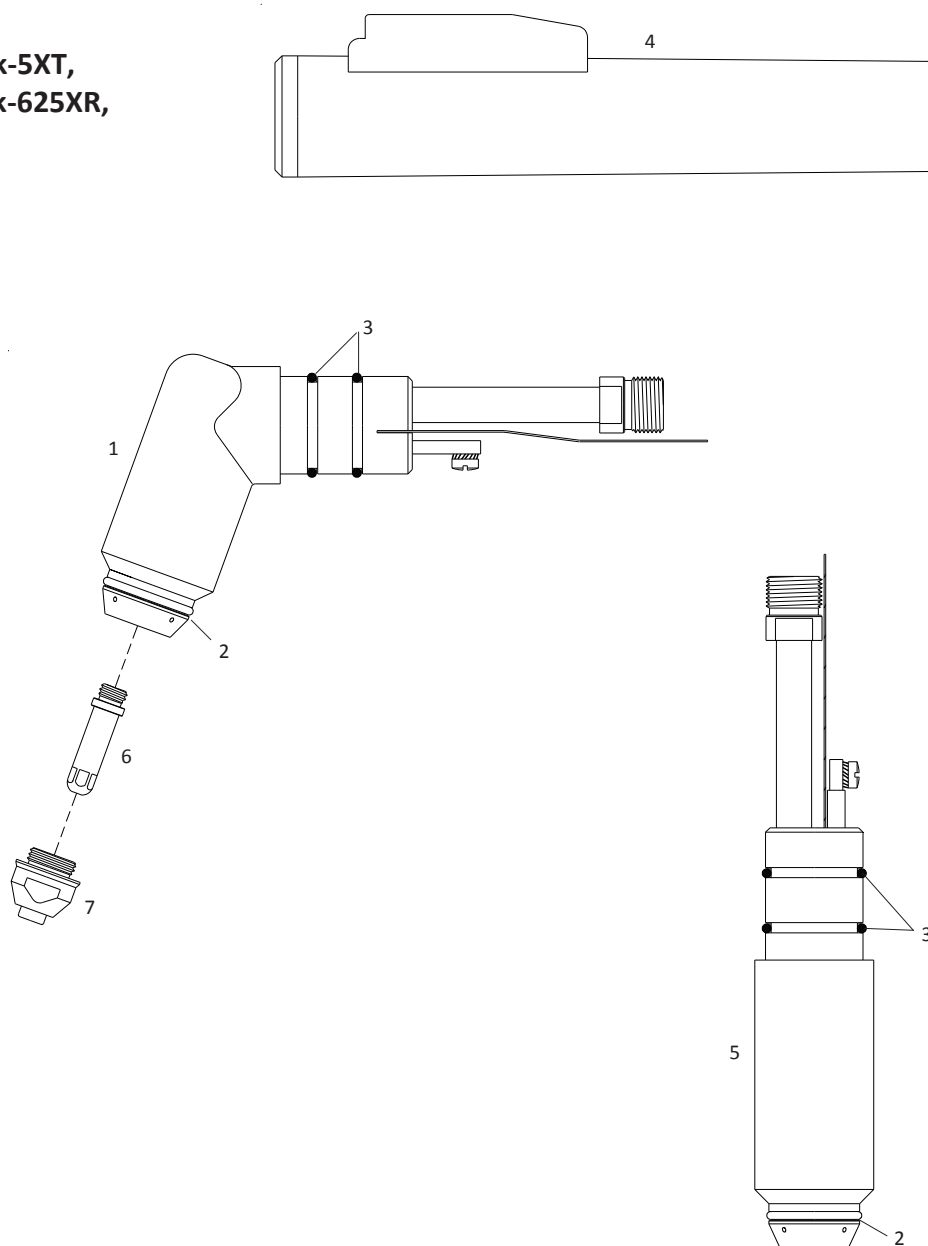
1a

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	9-8055	07037	70° Torch head	6	9-6002	51292	Tip Gouging Groove Air
	9-5807	07035	70° Torch head	7	9-6001	51291	Tip Drag Cut Air
1a	9-8053	07038	180° Torch head		9-4476	51286	Tip Air
ns	9-7833	07215	Machine handle	8	9-6506	52523	Electrode Long Life OEM style
2	8-0533	07100.53	O-Ring	9	9-6507	60051	Gas distributor Long Life
3		07103	Handgrip with microswitch	10	9-6500	51288	Tip - Standoff Long Life
4	9-6006	52519	Electrode OEM style	11	9-6501	51289	Tip - Drag Long Life
5	9-6007	60050	Gas distributor	12	9-6003	60347	Shield cap
6	9-6000	51290	Tip 35A Air				

THERMAL DYNAMICS® PCH/M-60/75/76/80®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	9-8075	07077	70° Torch head	9	9-7726	51297.13	Tip $\varnothing$ 1.24 - .049 60A
	8-7510	07075	70° Torch head		8-7505	51298	Tip $\varnothing$ 1.32 - .052 70A
2	8-0532	07300.60	O-Ring (shield cap)		9-7728	51298.14	Tip $\varnothing$ 1.39 - .055 80A
3	8-0533	07100.53	O-Ring (handle)	10	8-7508	60056	Gas distributor gouging
4		07106	Handgrip with microswitch	11	8-7506	51299	Tip gouging $\varnothing$ 1.86 - .073
5	9-8073	07078	180° Torch head	12	9-7501E	60442	Coil spring
ns	9-7833	07215	Machine handle	13	8-7500	60440	Shield cap
6	8-7512	07076	180° Torch head	14	8-7575	60444	Double pointed spacer
ns	9-5637E	07115	Machine handle	15	8-7496	60446	Shield cap Maximum Life
7	8-7502	52526/D	Electrode	16	8-7498	60441	Shield cap body
8	8-7501	60055	Gas distributor	17	8-7497	60447	Heat shield (copper)
9	8-7503	51296	Tip $\varnothing$ 0.99 - .039 35A	18	8-7507	60445	Crown shield cap assembly
	8-7504	51297	Tip $\varnothing$ 1.17 - .046 55A	19	8-7499	60443	Crown shield cap copper

THERMAL DYNAMICS®**PCH/M-51®****4Xi, 6Xi****Pak-3XR, Pak-5XR, Pak-5XT,
Pak-6XR, Pak-7XR, Pak-625XR,
Pak-750XR**

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	9-5635	07100	70° Torch head	6	9-5633	52517	Electrode
2	8-5525	02000.60	O-Ring (shield cap)	7	9-5631	51115	Tip ø 1.10 - .043 10/60A
3	8-0533	07100.53	O-Ring (handle)		8-3321	51115.12	Tip ø 1.20 - .047 65A
4		07103	Handgrip with microswitch				
5	9-5634	07110	180° Torch head				

THERMAL DYNAMICS®

PCH/M-52®

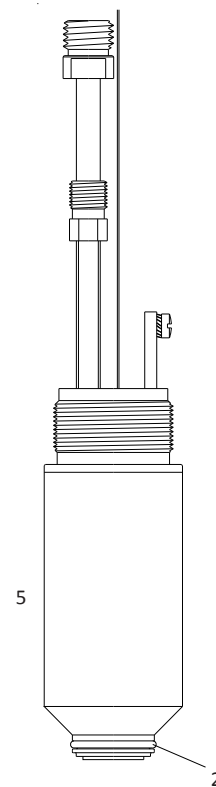
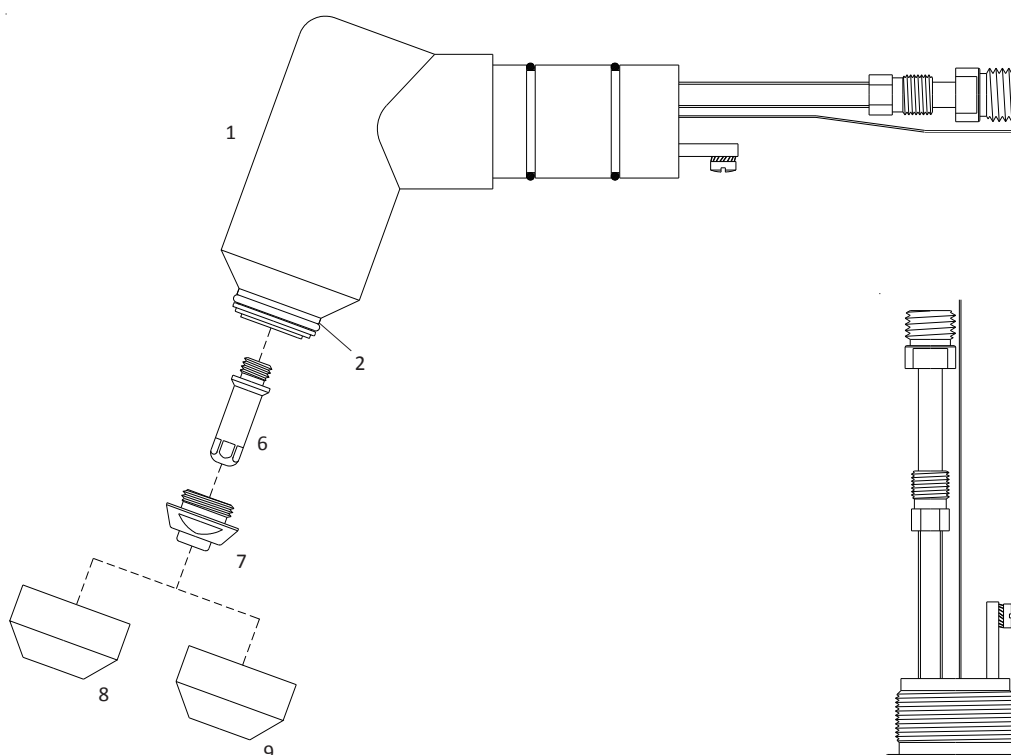
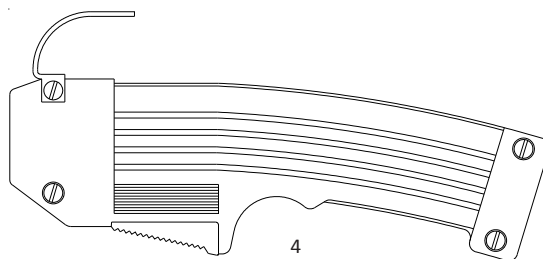
Pak-5XR*, Pak-6XR*, Pak-7XR,

Pak-8XR, Pak-10XR,

Pak-625XR*, Pak-750XR*

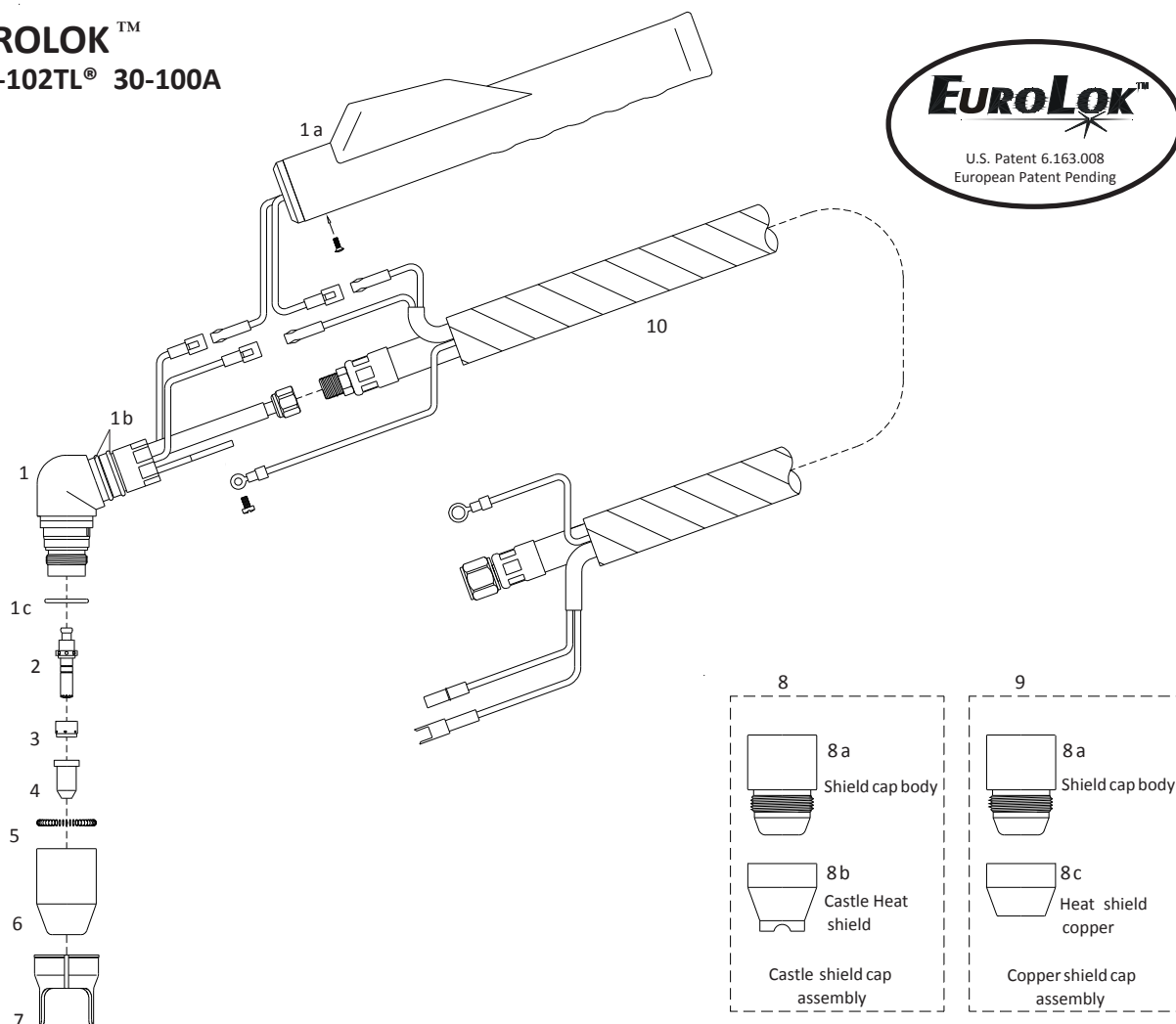
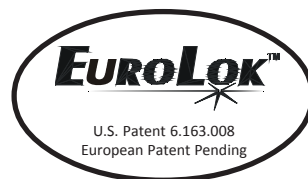
Pak-1000XR, Pak-1250XR

* DUAL GAS



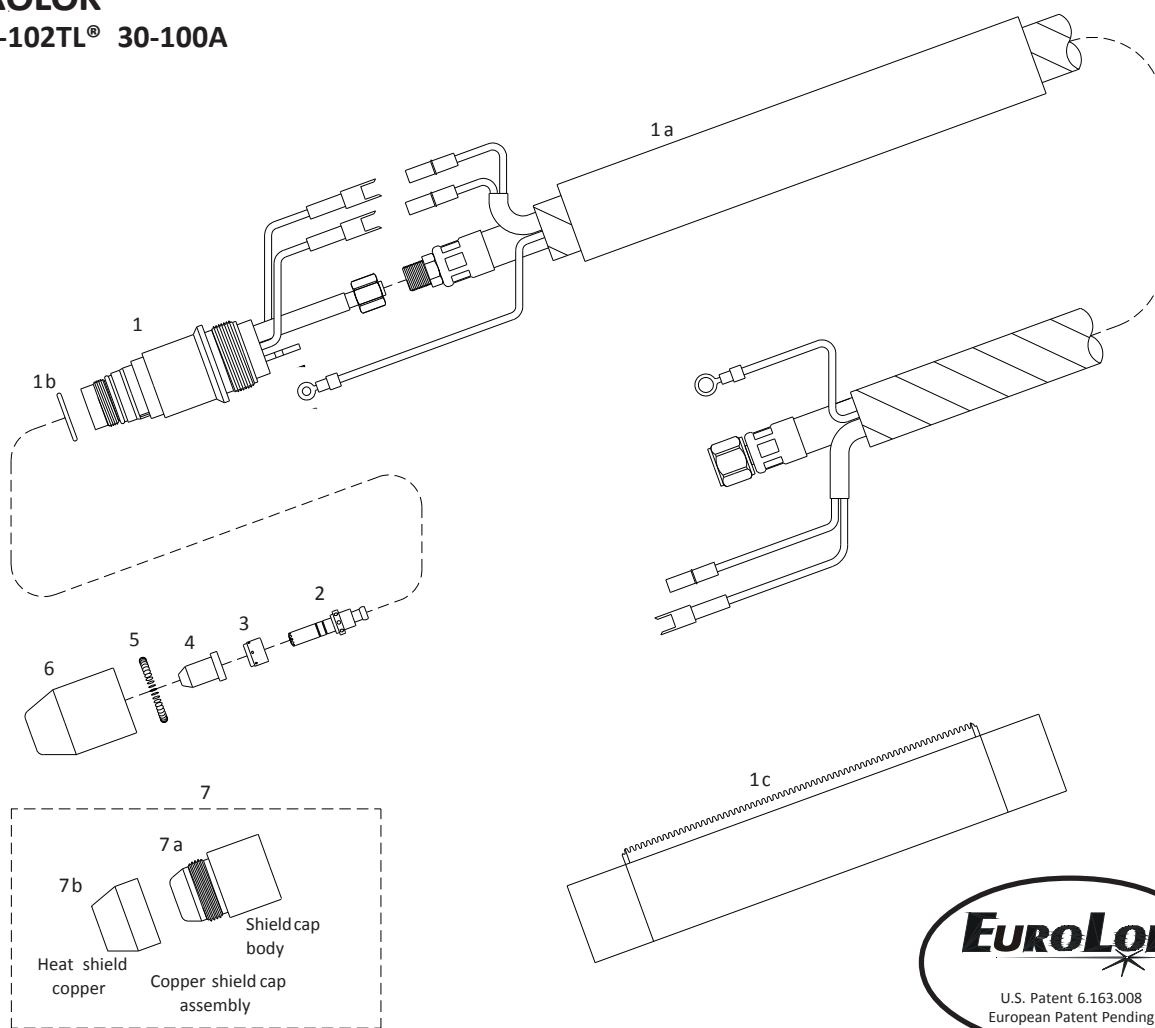
while stocks last

No.	Ref.	Code	Description	No.	Ref.	Code	Description
	2-2936	07220	Hand torch 25', 7.5m	7	9-5702	51180	Tip ø 0.90-.035 35A
	2-2937	07230	Hand torch 50', 15m		9-5618	51181	Tip ø 1.10-.043 45/55A
1	9-5642	07200	70° Torch head		9-5707	51185	Tip ø 1.20-.047 60/70A
2	8-5525	02000.60	O-Ring (shield cap)		9-5782	51185.13	Tip ø 1.32-.052 80A
3	8-0536	07200.50	O-Ring (handle)		9-5708	51186	Tip ø 1.50-.059 105A
4	9-5644E	07307	Handgrip with microswitch	8	9-5781	60418	Shield cap Phenolic std.
5	9-5643	07210	180° Torch head	9	9-5617	80015	Shield cap Ceramic std.
6	8-3331	52565	Electrode Air				
	9-5619	52565/N	Electrode Air Plated				

EUROLOK™
PCH-102TL® 30-100A


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	9-8405EL	07902	Hand torch head	4	8-7506	51299	Tip gouging, Air/N2 $\varnothing$ 1.86 - 0.073
1a		07106E	Handle with microswitch	5	9-7501E	60442	Coil spring
1b	8-0533	07100.53	O-Ring	6	8-7500E	60440	Shield cap (including item #5)
1c	8-0532	07300.60	O-Ring	7	8-7575	60444	Double pointed spacer
2	9-8402EL	52527	Electrode Air/N2	8	8-7507E	60445	Castle shield cap assembly (including item #5, 8a, 8b)
3	8-7501EL	60055/EL	Gas Distributor cutting	8a	8-7498E	60441	Shield cap body (including item #5)
	8-7508EL	60056/EL	Gas Distributor gouging	8b	8-7499	60443	Castle Heat shield (copper)
4	9-8406	51298.15	Tip 100A cutting, Air/N2 $\varnothing$ 1.50 - 0.059	8c	8-7497	60447	Heat shield (copper)
	9-7728	51298.14	Tip 80A cutting, Air/N2 $\varnothing$ 1.39 - 0.055	9	8-7496E	60446	Copper shield cap assembly (including item # 5, 8a, 8c)
	8-7505	51298	Tip 70A cutting, Air/N2 $\varnothing$ 1.32 - 0.052			07062TL	Hand torch, 6m - 20'
	9-7726	51297.13	Tip 60A cutting, Air/N2 $\varnothing$ 1.24 - 0.049			07072TL	Hand torch, 12m - 40'
	8-7504	51297	Tip 50A cutting, Air/N2 $\varnothing$ 1.17 - 0.046	10		07064TL	Lead assembly, 6m - 20'
	8-7503	51296	Tip 30/40A cutting, Air/N2 $\varnothing$ 0.99 - 0.039			07074TL	Lead assembly, 12m - 40'

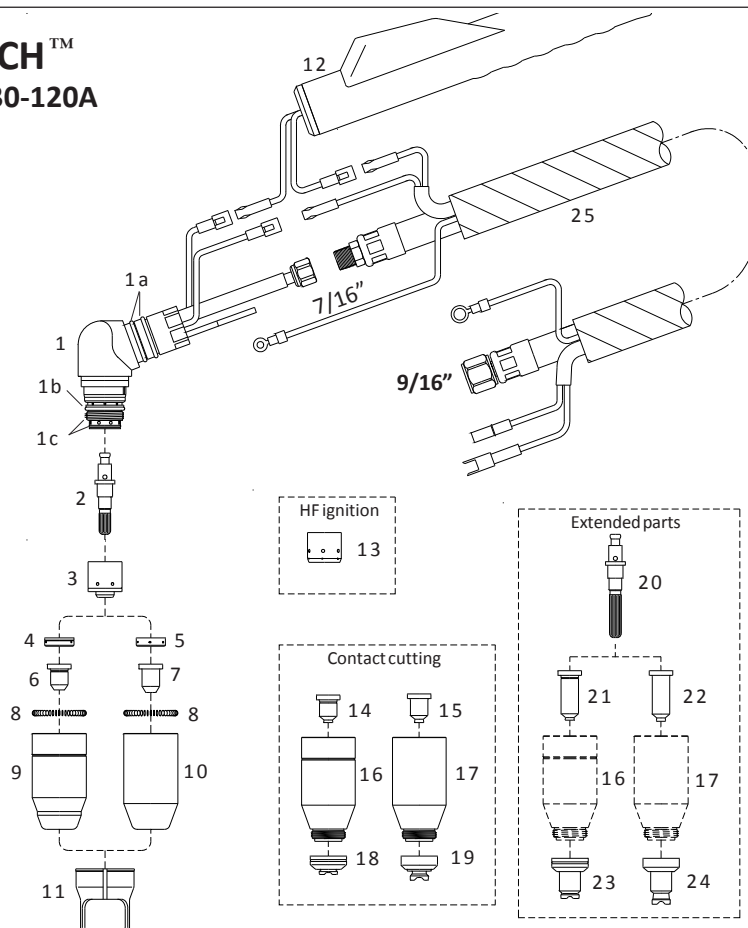
EUROLOK™ PCM-102TL® 30-100A



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	9-8403EL	07903	Machine torch head	8-7506	51299		Tip gouging, Air/N2 $\varnothing$ 1.86 - 0.073
1a	8-0532	07300.60	O-Ring	5	9-7501E	60442	Coil spring
1b		07215	Fiberglass positioning tube	6	8-7500E	60440	Shield cap (including item#5)
1c	9-7835	07216	Fiberglass positioning tube w/RACK	7	8-7496E	60446	Copper shield cap assembly (including item # 5, 7a, 7b)
2	9-8402EL	52527	Electrode Air/N2	7a	8-7498E	60441	Shield cap body (including item#5)
3	8-7501EL	60055/EL	Gas Distributor cutting	7b	8-7497	60447	Heat shield (copper)
	8-7508EL	60056/EL	Gas Distributor gouging			07082TL	Machine torch, 6m - 20'
4	9-8406	51298.15	Tip 100A cutting, Air/N2 $\varnothing$ 1.50 - 0.059			07092TL	Machine torch, 12m - 40'
	9-7728	51298.14	Tip 80A cutting, Air/N2 $\varnothing$ 1.39 - 0.055			07084TL	Lead assembly, 6m - 20'
	8-7505	51298	Tip 70A cutting, Air/N2 $\varnothing$ 1.32 - 0.052			07094TL	Lead assembly, 12m - 40'
	9-7726	51297.13	Tip 60A cutting, Air/N2 $\varnothing$ 1.24 - 0.049				
	8-7504	51297	Tip 50A cutting, Air/N2 $\varnothing$ 1.17 - 0.046				
	8-7503	51296	Tip 30/40A cutting, Air/N2 $\varnothing$ 0.99 - 0.039				

UNITORCH™ EL-120™ 30-120A

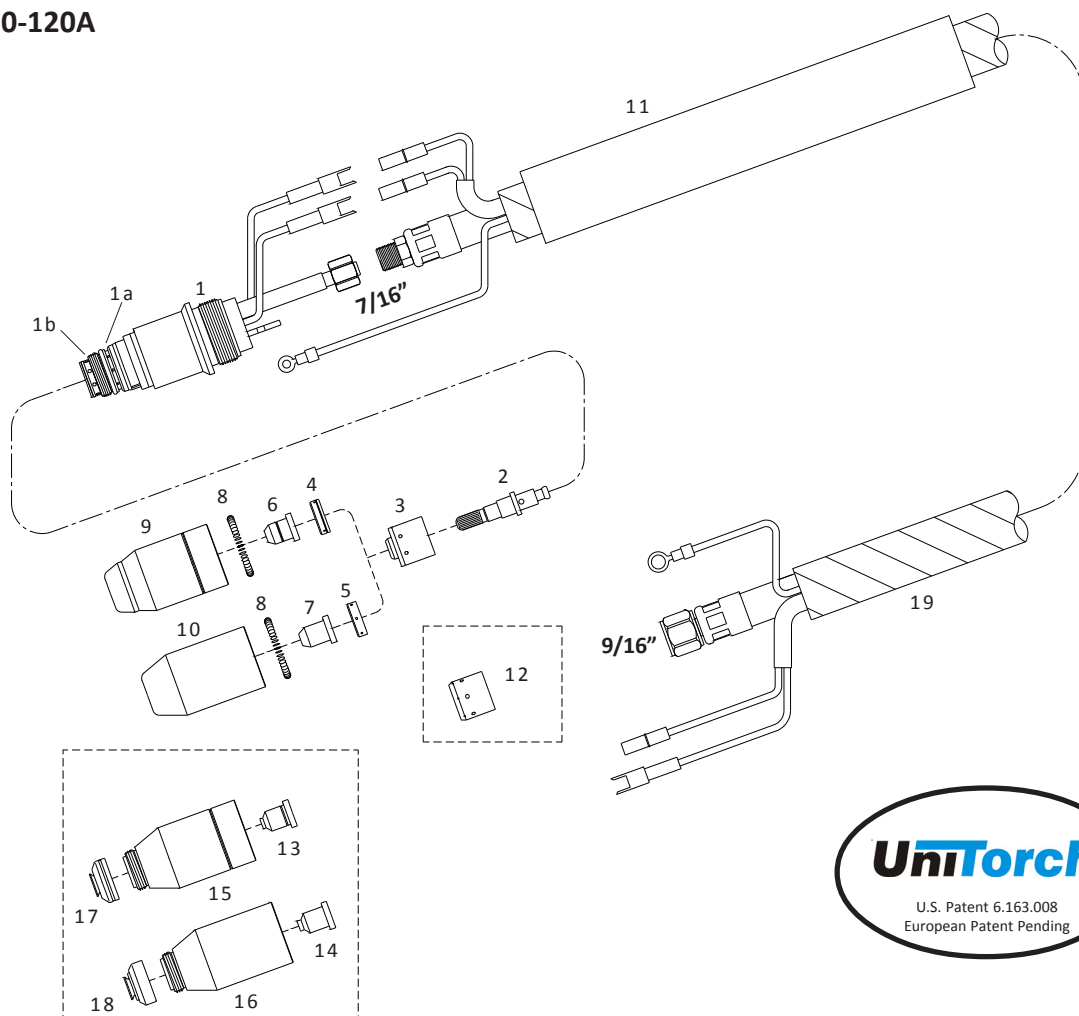
With & without HIGH FREQUENCY



**Torches are supplied with
Non-High Frequency parts**

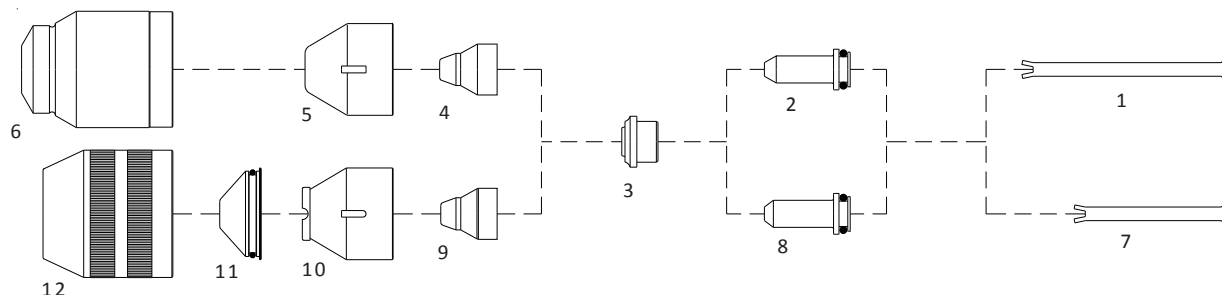
No.	Code	Description	No.	Code	Description
1	07920	Torch head	15	51484	Contact tip Air/N2 60A
1a	07100.53	O-Ring		51485	Contact tip Air/N2 70A
1b	07300.60	O-Ring		51486	Contact tip Air/N2 80A
1c	07920.60	O-Ring		51487	Contact tip Air/N2 90/100A
2	52600	Electrode, Air/N2		51488	Contact tip Air/N2 120A
3	07923	Start cartridge 30/120A	16	60482	Shield cap body 30/60A
4	60060	Gas distributor 30/60A		60482/S	Shield cap body Max Life 30/60A
5	60061	Gas distributor 60/120A	17	60483	Shield cap body 60/120A
6	51470	Tip cutting Air/N2 30A		60483/S	Shield cap body Max Life 60/120A
	51471	Tip cutting Air/N2 40A	18	60485	Shield cap hand 30/60A
	51472	Tip cutting Air/N2 50/60A	19	60486	Shield cap hand 60/120A
7	51474	Tip cutting Air/N2 60A	20	52603	Extended electrode Air/N2
	51475	Tip cutting Air/N2 70A	21	51490	Extended contact tip Air/N2 30A
	51476	Tip cutting Air/N2 80A		51491	Extended contact tip Air/N2 40A
	51477	Tip cutting Air/N2 90/100A		51492	Extended contact tip Air/N2 50/60A
	51478	Tip cutting Air/N2 120A	22	51493	Extended contact tip Air/N2 60A
8	60442	Coil spring		51494	Extended contact tip Air/N2 70A
9	60480	Shield cap 30/60A		51495	Extended contact tip Air/N2 80A
	60480/S	Shield cap Max Life 30/60A		51496	Extended contact tip Air/N2 90/100A
10	60481	Shield cap 60/120A		51497	Extended contact tip Air/N2 120A
	60481/S	Shield cap Max Life 60/120A	23	60490	Extended shield cap Hand 30/60A
11	60444	Double pointed spacer	24	60491	Extended shield cap Hand 60/120A
12	07106E	Handle with microswitch			
13	07924	Insulator High Frequency 30/120A		09000	Hand torch, 6m - 20'
14	51480	Contact tip Air/N2 30A		09010	Hand torch, 12m - 40'
	51481	Contact tip Air/N2 40A	25	09080	Lead assembly 6m - 20'
	51482	Contact tip Air/N2 50/60A		09085	Lead assembly 12m - 40'

UNITORCH™ EL-120™ 30-120A



Torches are supplied with Non-High Frequency parts

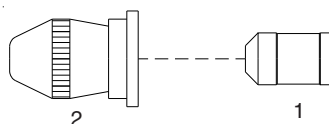
No.	Code	Description	No.	Code	Description
1	07921	Torch head	11	07215	Fiberglass positioning tube
1a	07300.60	O-Ring	12	07924	Insulator High Frequency 30/120A
1b	07920.60	O-Ring	13	51480	Contact tip Air/N2 30A
2	52600	Electrode, Air/N2		51481	Contact tip Air/N2 40A
3	07923	Start cartridge 30/120A		51482	Contact tip Air/N2 50/60A
4	60060	Gas distributor 30/60A	14	51484	Contact tip Air/N2 60A
5	60061	Gas distributor 60/120A		51485	Contact tip Air/N2 70A
6	51470	Tip cutting Air/N2 30A		51486	Contact tip Air/N2 80A
	51471	Tip cutting Air/N2 40A		51487	Contact tip Air/N2 90/100A
	51472	Tip cutting Air/N2 50/60A		51488	Contact tip Air/N2 120A
7	51474	Tip cutting Air/N2 60A	15	60482	Shield cap body 30/60A
	51475	Tip cutting Air/N2 70A		60482/S	Shield cap body 30/60A Max Life
	51476	Tip cutting Air/N2 80A	16	60483	Shield cap body 60/120A
	51477	Tip cutting Air/N2 90/100A		60483/S	Shield cap body 60/120A Max Life
	51478	Tip cutting Air/N2 120A	17	60487	Shield cap machine 30/60A
8	60442	Coil spring	18	60488	Shield cap machine 60/120A
9	60480	Shield cap 30/60A		09020	Machine torch, 6m - 20'
	60480/S	Shield cap 30/60A Max Life		09030	Machine torch, 12m - 40'
10	60481	Shield cap 60/120A	19	09090	Lead assembly 6m - 20'
	60481/S	Shield cap 60/120A Max Life		09095	Lead assembly 12m - 40'

KJELLBERG®**PA-S47CNC® - FineFocus 450®****PB-S20W/WH® PB-S25W/WH®****PB-S40W/WH® PB-S45W/WH®****PB-S45W/WH-1®****PZ-S45W®**

No.	Ref.	Code	Description	Pkg.	No.	Ref.	Code	Description	Pkg.
1	.11.832.201.152	60366B	Cooling tube W901	1	7	.11.828.001.152	60366	Cooling tube	1
2	.11.828.001.3001	52705	Electrode Kb, Air, XF	5	8	.11.834.321.3001	52708AG	Electrode Kb - XI Silver	5
3	.11.828.001.153	60066	Swirl ring Max Life Z111	2	9	.11.834.321.410	51656.10	Nozzle Lle - XI ø 1.0, O ₂	5
4	.11.828.203.410	51594	Nozzle Lle ø 1.0 - Air	5		.11.834.321.413	51657.13	Nozzle Lde - XI ø 1.3, O ₂	5
	.11.828.203.413	51595	Nozzle Lde ø 1.3 - Air	5		.11.834.321.414	51657.14	Nozzle Lee - XI ø 1.4, O ₂	5
	.11.828.203.414	51596	Nozzle Lee ø 1.4 - Air	5	10	.11.832.201.160	60570	Retaining cap W3030	1
5	.11.830.301.151	60357	Retaining cap ø 9.6	5	11	.11.832.201.1571	60562	Shield ø 4.0 W4140	5
6	.11.828.101.160	60359	Shield cap	1		.11.832.201.1561	60562.30	Shield ø 3.0 W4130	5
					12	.11.832.201.081	60560	Shield cap W501	5

Notes

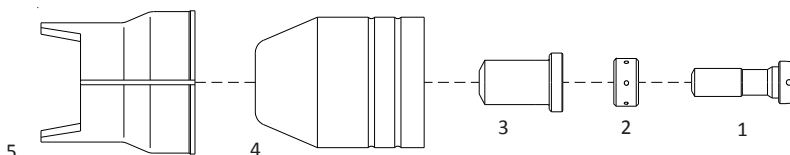
ESAB® L-TEC® PT-20®



while stocks last

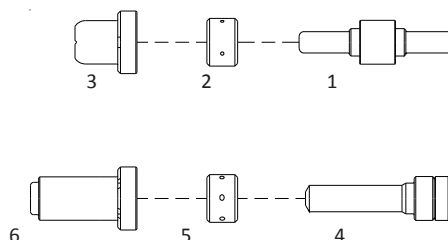
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	21150	52884	Electrode	2	21329	51346	Tip ø 1.3 - .051 70A
2	21330	51345	Tip ø 1.0 - .039 50A		21328	51347	Tip ø 1.5 - .059 100A

ESAB® L-TEC® PT-23/27®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	33366	52882	Electrode	3	33418	51342/TD	Tip ø 1.32 - .052 80A
2	33367	80005	Swirl Baffle	4	21616	60460	Shield cap (PT 27)
3	33368	51340/TD	Tip ø 0.93 - .037 30A	5	21420	60461	Double pointed spacer
	33369	51341/TD	Tip ø 1.16 - .046 50A				

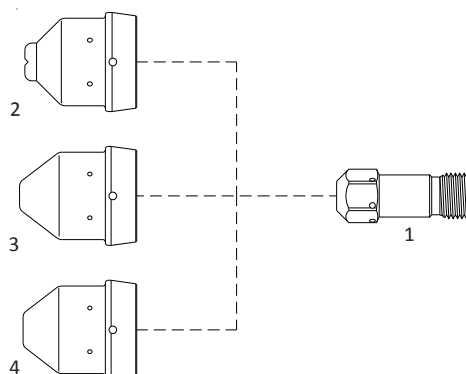
ESAB® L-TEC® PT-31® PT-31XL®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	18205	52057	Electrode	6	20860	51335/TD	Tip ø 0.96 - .038 30A
2	18785	80002	Swirl Baffle 4 holes		21008	51336/TD	Tip ø 1.07 - .042 40A
3	18866	51165	Tip - 4 stakes - ø 1.0 - .039 30A		20861	51337/TD	Tip ø 1.17 - .046 50A
4	20862	52881	Electrode				
5	20463	80003	Swirl Baffle 6 holes				

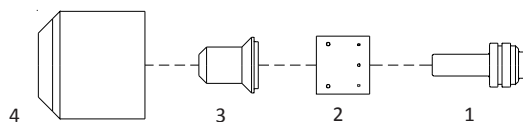
ESAB® L-TEC® PT-32®

ON REQUEST



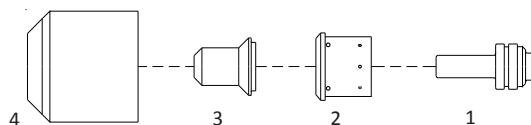
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	0558001969	52562	Electrode	3	0558002618	51536	Tip 50-70A
2	0558002908	51535	Tip (drag) 40A	4	0558002837	51537	Tip 90A

MILLER®
ICE-25C®
Spectrum®375



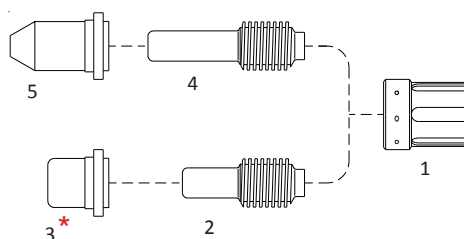
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	176655	52631	Electrode	3	176656	51431	Tip ø 0.75 - .030
2	176657	60036	Swirl Ring	4	176658	60300	Retaining cap

MILLER®
ICE-27C®
Spectrum®375 CutMate®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	176655	52631	Electrode	3	176656	51431	Tip ø 0.75 - .030
2	202809	60038	Swirl Ring	4	202808	60300	Retaining cap

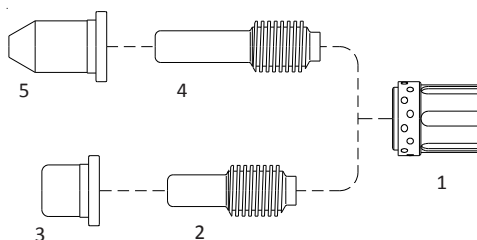
MILLER®
ICE-50C®
Spectrum®701



* while stocks last

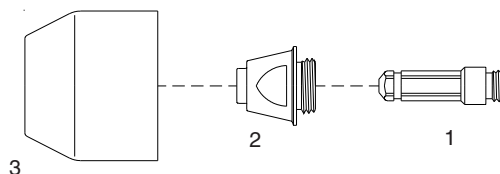
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	177886	60046	Swirl Ring	4	180340	52635	Extended electrode
2	177875	52634	Electrode	5	177876	51435	Extended tip
3*	177890	51433*	Tip				

MILLER®
ICE-55C® / ICE-55CM®
Spectrum®625
Spectrum®2050



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	192049	60047	Swirl Ring	4	192048	52635	Extended electrode (replaces 180340)
2	192047	52634	Electrode (replaces 177875)	5	192056	51436	Extended tip 55A
3	192051	51434	Tip		192052	51437	Extended tip 35A

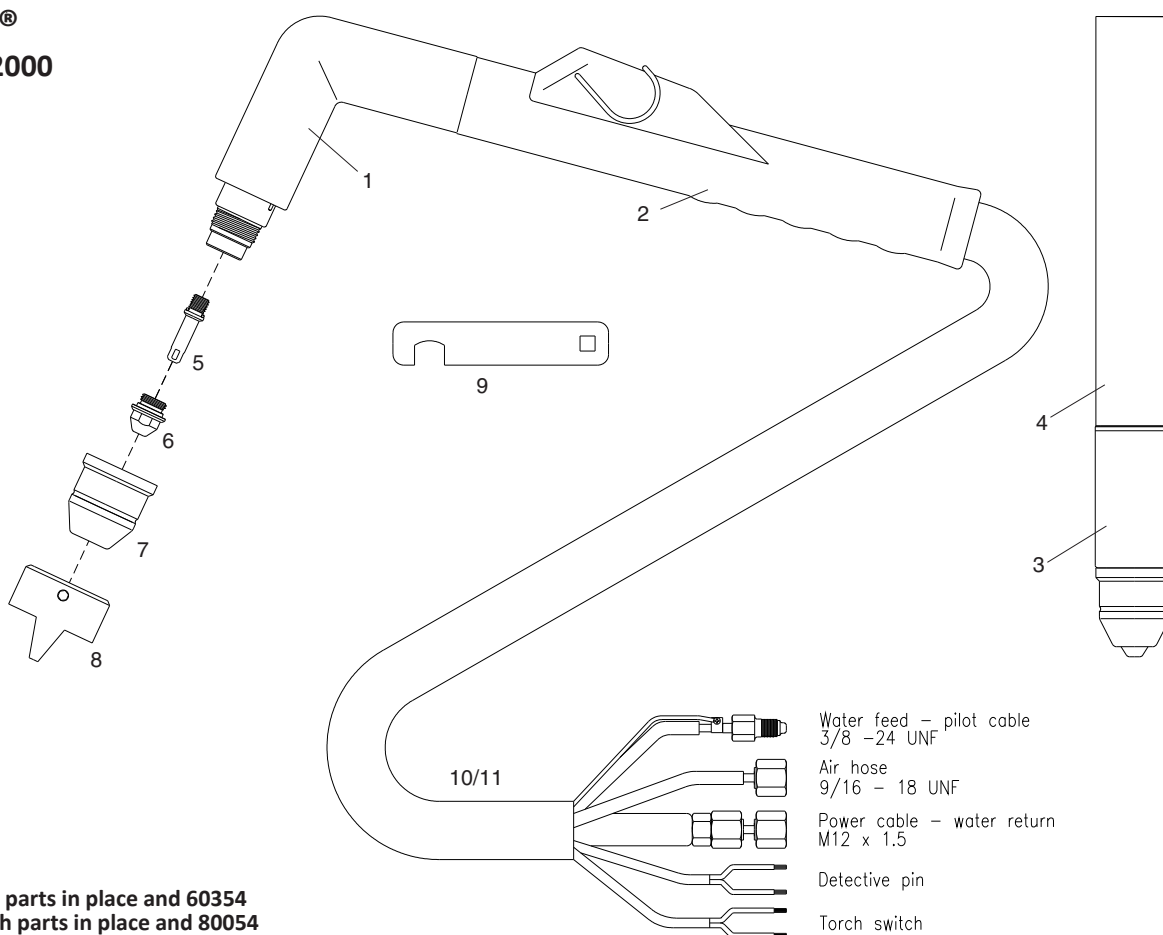
MILLER® APT 5000/7000®
OTC® D-7000 - A50/A70®



while stocks last

No.	Ref.	Code	Description	No.	Ref.	Code	Description
OTC® D-7000 - A50/A70®				MILLER® APT 5000/7000®			
1	H669G11	52740	Electrode	1	123-899	52740	Electrode
2	H669G06	51255	Tip S 50A	2	123-898	51255	Tip ø 1.0 50A
	H669G05	51256	Tip H 70A		134-338	51256	Tip ø 1.2 70A
3		80058	Shield cap A50/A70				

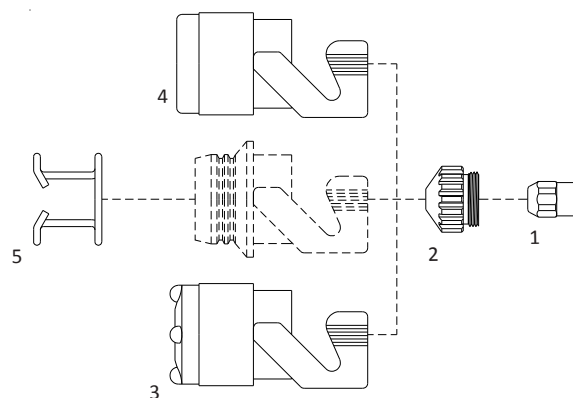
OTC®
D - 12000



(*) with parts in place and 60354
(**) with parts in place and 80054

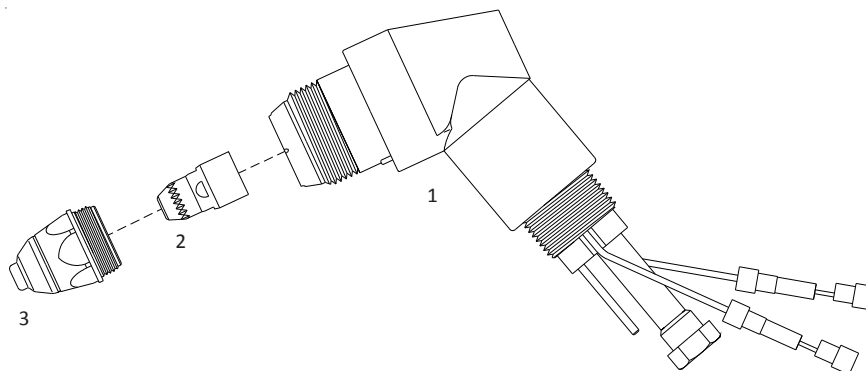
No.	Ref.	Code	Description	Pkg.	No.	Ref.	Code	Description	Pkg.
		07820	Hand torch 6m	1	6	H839K01	51271	Tip ø 1.3 80A	10
		07830	Hand torch 12m	1		H839G03	51272	Tip ø 1.6 120A	10
		07840	Machine torch 6m	1	7		80054	Shield cap Ceramic	10
		07850	Machine torch 12m	1			60354	Shield cap Fiberglass	10
1		07801	Hand torch head (*) w/handle	1	8		60374	Double pointed spacer	6
2		04280/C	Handgrip w/microswitch	1	9		07800.57	Wrench for tip & electrode	1
3		07811	Machine torch head (**) w/handle	1	10		07880	Cable 6m Hand torch	1
4		07215	Machine handle	1			07885	Cable 12m Hand torch	1
5	H839M00	52750/OR	Electrode with O-Ring	10	11		07890	Cable 6m Machine torch	1
6	H839K03	51269	Tip ø 0.8 30A	10			07895	Cable 12m Machine torch	1
	H839K02	51270	Tip ø 1.0 50A	10					

SAF® - FRO® CP-40 R - CP-100R®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	0408-2051	52014	Electrode Zr.	3	0408-2405	60427	TI Ceramic assembly with bosses
	0408-2404	52514	Electrode Hf.	4	0408-2268	60428	TI Ceramic guide
2	0408-2261	51104	Tip ø 1.0	5	0408-2053	51901	Spacer spring
	0408-2262	51105	Tip ø 1.2				
	0408-2385	51118	Tip ø 1.6				

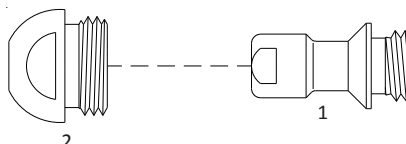
PANASONIC®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	TKU08103	08000	Hand torch head	3	TET01130	51280.13	Tip ø 1.3 60A
2	TET02033	52790	Electrode		TET01512	51280.15	Tip ø 1.5 80A
3	TET01110	51280.10	Tip ø 1.0 40A				

SMITH® - MERKLE®

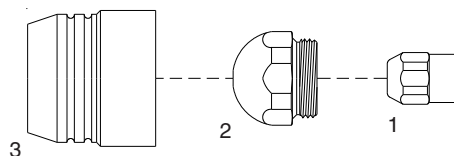
while stocks last



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	30808-5	52715	Electrode	2	30814-5	51572	Tip ø 1,4
2	30812-5	51570	Tip ø 1,0		30815-5	51573	Tip ø 1,6
	30813-5	51571	Tip ø 1,2		30344-5	51574	Tip ø 1,8

AUTOGEN RITTER®
PHB 120

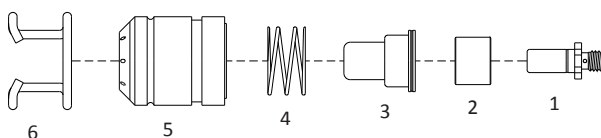
while stocks last



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	412-02-00	52875	Electrode	2	412-04-14	51667	Tip ø 1.4
2	412-04-10	51665	Tip ø 1.0		412-04-16	51668	Tip ø 1.6
	412-04-12	51666	Tip ø 1.2	3	413-05-00	60430	Nozzle cap w/inbuilt safety

BINZEL®

PSB 31 KK®

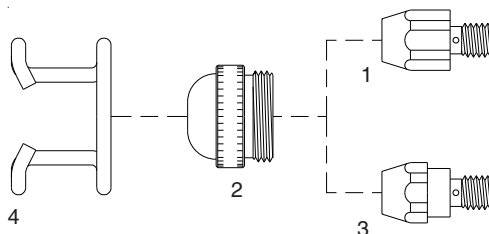


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	742.0016	52018	Electrode mm 15.5	4	742.0084	51906	Spring
2	742.0082	60407	Insulating sleeve	5		60408	Air diffuser, insulator
3	742.0083	41005	Tip ø 1.0		742.0086	60409	Air diffuser with safety ring
	742.0106	41006	Tip ø 1.2	6	742.0089	51902	Spacer spring

BINZEL®

PSB 60/80/121®

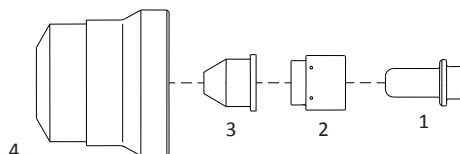
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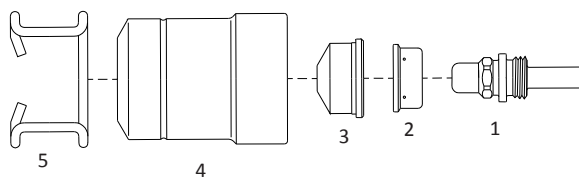
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	743.0067	52515	Electrode Hf.	3	743.0425Hf	52655	Special electrode Hf.
2	743.0122	51107	Tip ø 1.0	4	743.0149	51901	Spacer spring
	743.0143	51108	Tip ø 1.3				
	743.0132	51109	Tip ø 1.5				
	743.0209	51110	Tip ø 1.8				
	743.0355	51135	Tip ø 2.0				

BINZEL®

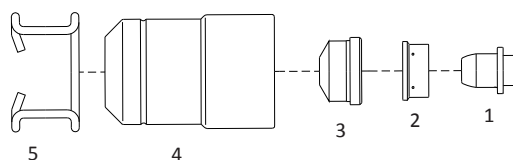
ABIPLAS CUT 70®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	742.D056	52660	Electrode	3	742.D018	51545.11	Conical tip ø 1.1
2	742.D073	60200	Swirl ring		742.D041	51545.12	Conical tip ø 1.2
3	742.D008	51545.09	Conical tip ø 0.9	4	742.D023	60470	Shield cap

BINZEL®**ABIPLAS CUT 110®**

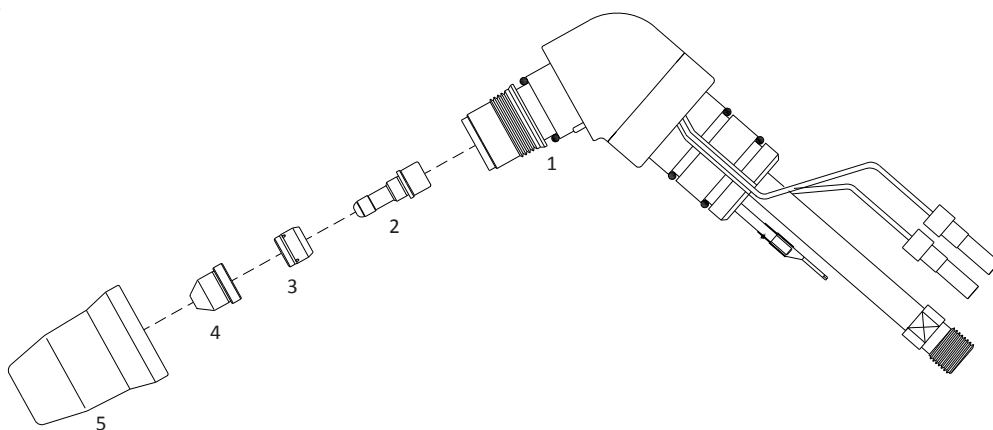
No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	745.D008	52665	Electrode	3	745.D017	51540.14	Tip ø 1.4
2	745.D113	60201	Swirl ring		745.D065	51540.16	Tip ø 1.6
3	745.D018	51540.10	Tip ø 1.0	4	745.D026	60473	Shield cap
	745.D010	51540.12	Tip ø 1.2	5	745.D012	51910	Spacer spring

BINZEL®**ABIPLAS CUT 150®**

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	757.D008	52670	Electrode	3	757.D010	51550.16	Tip ø 1.6
2	757.D060	60202	Swirl ring		757.D011	51550.18	Tip ø 1.8
3	757.D037	51550.12	Tip ø 1.2	4	757.D042	60475	Shield cap
	757.D009	51550.15	Tip ø 1.5	5	757.D012	51910	Spacer spring

Notes

CEBORA® CP-40®

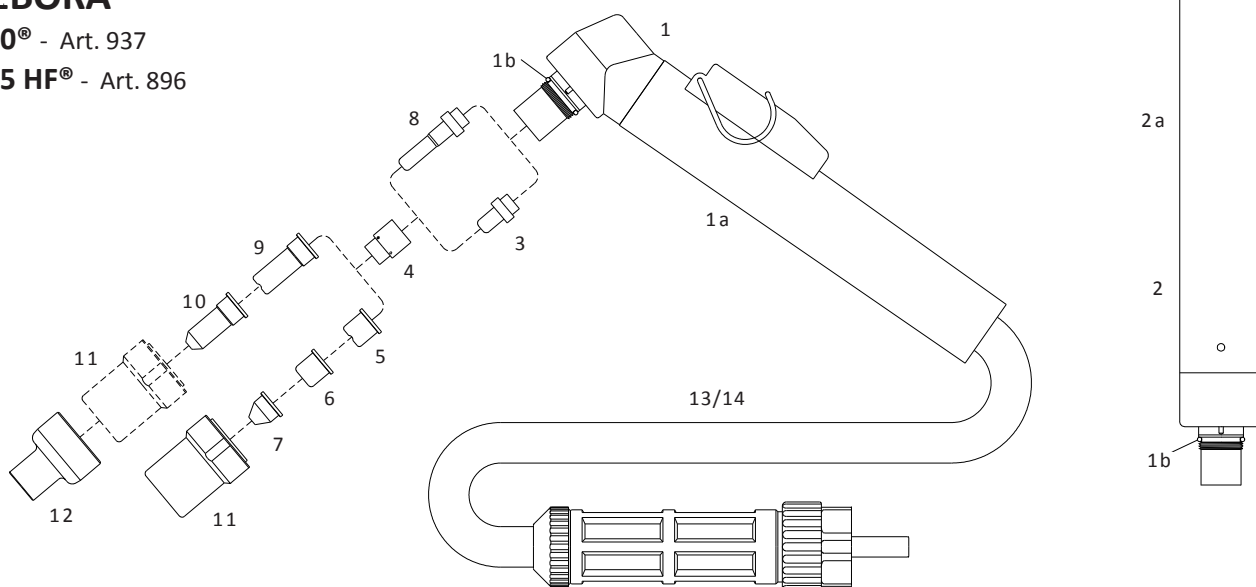


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	1359	01040	Hand torch head	4	1290	51086	Tip $\varnothing$ 0.7
2	1516	52545	Electrode	5	1906	60323	Retaining cap
3	1507	60007	Swirl ring				

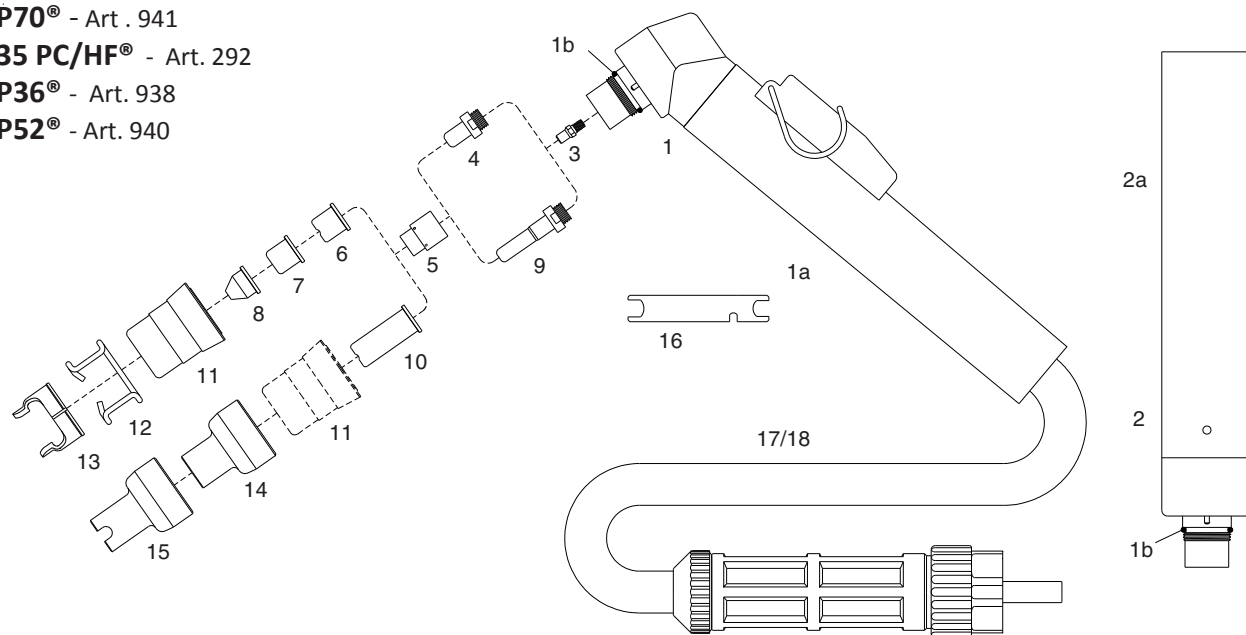
CEBORA®

P50® - Art. 937

P35 HF® - Art. 896



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1526	03050/C		Hand torch, 6m, 1/8" connection	5	1396	51095	Tip Long Life $\varnothing$ 1.0
1574	03051/C		Hand torch, 6m, central connector			51100/S	Tip Long Life $\varnothing$ 1.1
	03150/C		Hand torch, 12m, 1/8" connection	6		51099	Flat tip $\varnothing$ 1.0
	03151/C		Hand torch, 12m, central connector	7	1305	51098	Conical tip $\varnothing$ 1.0 Low Amp.
	03400		Machine torch, 6m, 1/8" connection	8	1518	52513/L	Extended electrode
	03401		Machine torch, 6m, central connector	9	1370	51102	Extended tip $\varnothing$ 1.0
	03500		Machine torch, 12m, 1/8" connection		1395	51095/L	Extended tip Long Life $\varnothing$ 1.0
	03501		Machine torch, 12m, central connector			51102/S	Extended tip Long Life $\varnothing$ 1.1
1	1352	01000	Hand torch head	10	1306	51101	Extended conical tip $\varnothing$ 1.0
1a	1356	03280/C	Handgrip with microswitch				Low Amperage
1b		01000.60	O-Ring	11	5.710.121	60320	Retaining cap
2		03300	Machine torch head	12		51965	Shield cap, hand, extended tips
2a		03310	Machine handle	13	1344	03240	Cable, 6m, 1/8", Hand torch
3	1521	52512/L	Electrode			03250	Cable, 12m, 1/8", Hand torch
4		60001	Swirl ring	14		03320	Cable, 6m, 1/8", Machine torch
5	1304	51100	Tip $\varnothing$ 1.0			03330	Cable, 12m, 1/8", Machine torch

CEBORA®**P70®** - Art. 941**35 PC/HF®** - Art. 292**P36®** - Art. 938**P52®** - Art. 940

No.	Ref.	Code	Description	No.	Ref.	Code	Description
	1564	03070/CS	Hand torch, 6m, 1/8" connection	7		51099.12	Flat tip ø 1.2
	1573	03071/CS	Hand torch, 6m, central connector	8	1305	51098	Conical tip ø 1.0 Low Amp.
	1573.20	03171/CS	Hand torch, 12m, central connector	8		51098.12	Conical tip ø 1.2
	1563	03470/S	Machine torch, 6m, 1/8" connection	9	1368	52553	Extended electrode
	1566	03471/S	Machine torch, 6m, central connector	10	1366	51102.09	Extended tip ø 0.9 35A
	1566.20	03571/S	Machine torch, 12m, central connector		1395	51095/L	Extended tip Long Life ø 1.0 50A
1	1351	01070	Hand torch head			51102/S	Extended tip Long Life ø 1.1 60A
1a	1356	03280/C	Handgrip with microswitch			51096/L	Extended tip Long Life ø 1.2 70A
1b	3.160.067	01000.60	O-Ring	11	5.710.171	60321	Retaining cap
2	1349	03370	Machine torch head	12	1394	51901	Spacer spring
2a	3.055.623	03310	Machine handle	13	1405	60363	Double pointed spacer
3	3.065.204	01070.42	Diffusor	14		51970	Shield cap hand 51102.09 & 51095/L
4	1402	52551	Electrode	15		51971	Spacer, contact cutting, 51102/S & 51096/L
5		60001	Swirl ring				
6	1309	51100.09	Tip ø 0.9 35A	16	3.045.012	60368	Wrench for electrode
	1396	51095	Tip Long Life ø 1.0 50A	17	1344	03240/S	Cable, 6m, 1/8", Hand torch
		51100/S	Tip Long Life ø 1.1 60A			03250/S	Cable, 12m, 1/8", Hand torch
		51096	Tip Long Life ø 1.2 70A	18		03320/S	Cable, 6m, 1/8", Machine torch
1308	51100.12	Tip ø 1.2 70A				03330/S	Cable, 12m, 1/8", Machine torch
7		51099	Flat tip ø 1.0				

Notes

CEBORA®

CP-90® - CP-91®

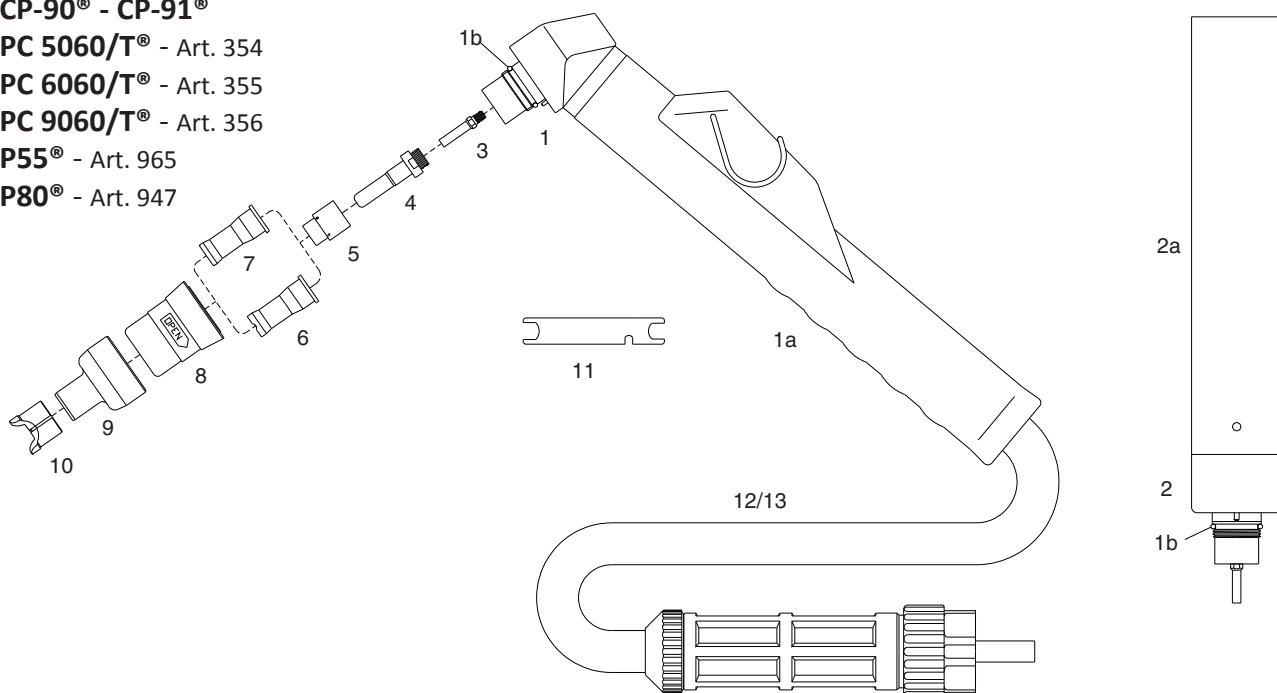
PC 5060/T® - Art. 354

PC 6060/T® - Art. 355

PC 9060/T® - Art. 356

P55® - Art. 965

P80® - Art. 947

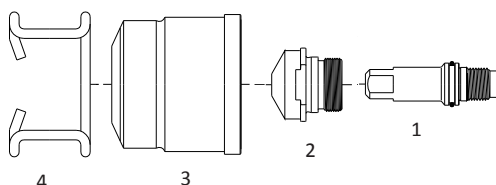


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1214		03091/CS	Hand torch, 6m, central connector	7		51093	Tip Long Life ø 1.3 - 70-90A item 8 only
1214.20		03191/CS	Hand torch, 12m, central connector	8		60322	Retaining cap for item 6/7 only
1218		03491/S	Machine torch, 6m, central connector	9		51972	Shield cap hand
1218.20		03591/S	Machine torch, 12m, central connector	10		51973	Spacer for contact cutting hand
1215		03090/CS	Hand torch, 6m, 1/8" connection				
1	1358	01090	Hand torch head	11	3.045.012	60368	Wrench for electrode
1a		04280/C	Handgrip with microswitch	12		03093/S	Cable 6m, 1/8", hand,
1b	3.160.067	01000.60	O-Ring			03193/S	Cable 12m, 1/8", hand,
2	1348	03390	Machine torch head				ready for central connector
2a	3.055.623	03310	Machine handle				ready for central connector
3		01090.42	Diffusor	13		03493/S	Cable 6m, 1/8", machine,
4	1368	52553	Electrode				ready for central connector
5		60001	Swirl Ring			03593/S	Cable 12m, 1/8", machine,
6		51090	Tip Long Life ø 1.0 - 20-50A item 8 only				ready for central connector
7		51092	Tip Long Life ø 1.2 - 50-70A item 8 only			03240/S	Cable 6m, 1/8", hand

CEBORA®

CP200®

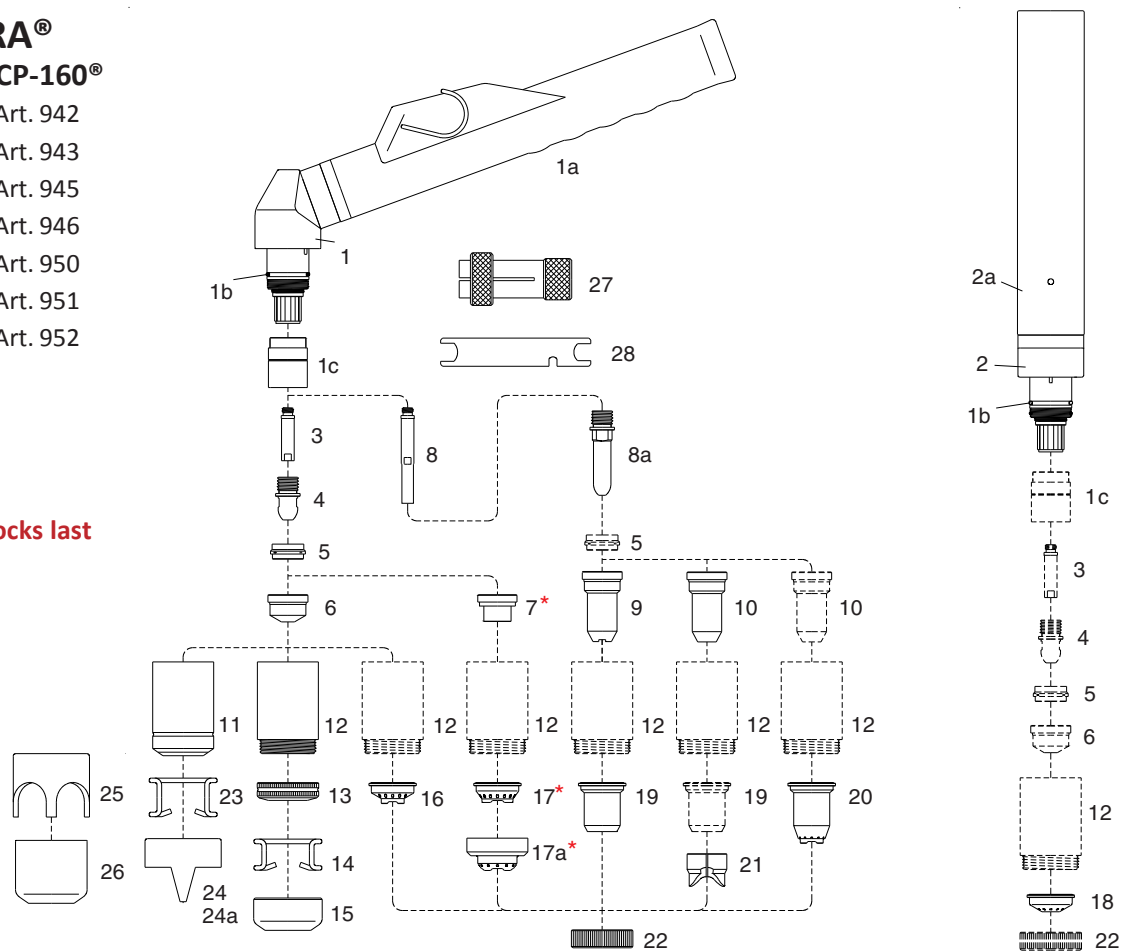
while stocks last



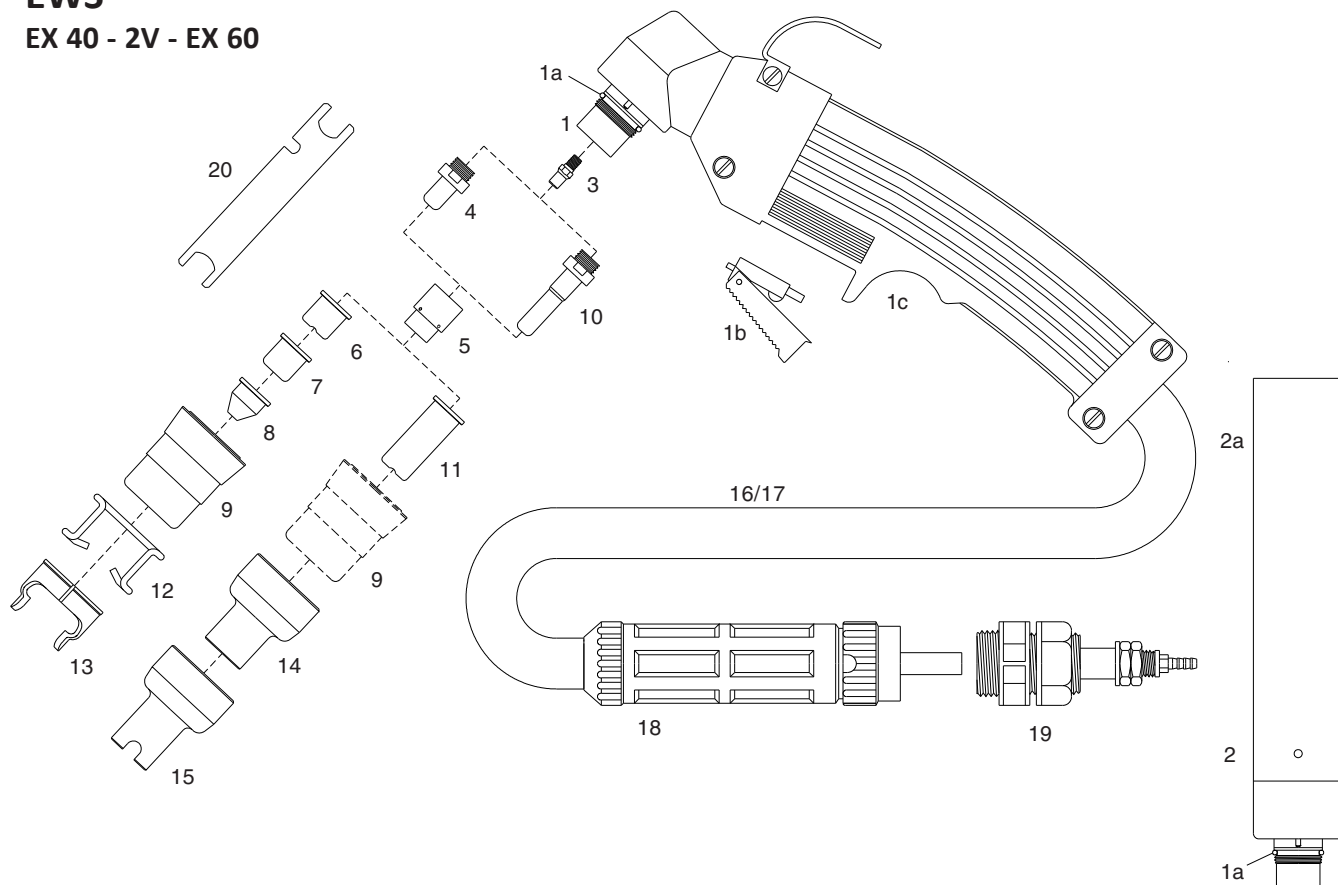
No.	Ref.	Code	Description	Pkg.	No.	Ref.	Code	Description	Pkg.
1	1367	52542	Electrode 200A	5	1845		51074	Tip ø 1.8 110-150A	5
2	1842	51071	Tip ø 1.0 20-50A	5	3	1905	60327	Nozzle holder	1
	1843	51072	Tip ø 1.3 40-90A	5	4	1386	51910	Spacer spring	10
	1844	51073	Tip ø 1.6 80-120A	5					

CEBORA®**P150® - CP-160®****P90®** Art. 942**P92®** Art. 943**P120®** Art. 945**P122®** Art. 946**P150®** Art. 950**P152®** Art. 951**P162®** Art. 952

* while stocks last



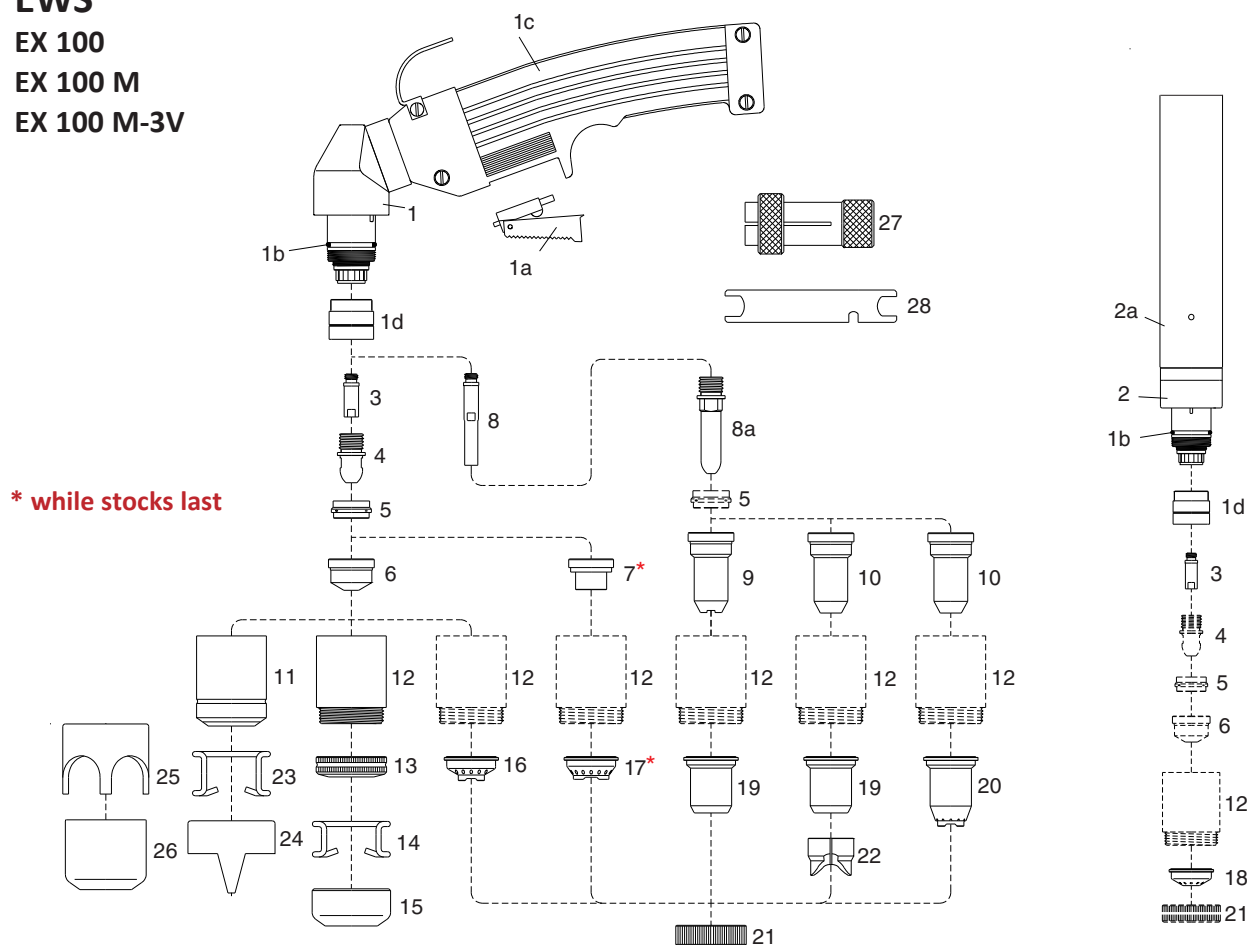
No.	Ref.	Code	Description	No.	Ref.	Code	Description	
		1226	04053/CS	Hand torch, 6m, central connector	9	1369	51148	Contact extended tip max 50A
		1226.20	04153/CS	Hand torch, 12m, central connector	10		51148.13	Extended tip ø 1.35 - 90A
		1228	08679	Machine torch, 6m shielded, central conn.			51148.16	Extended tip ø 1.6 - 120A
		1228.20	08685	Machine torch, 12m shielded, central conn.			51148.18	Extended tip ø 1.8 - 150A
		1571	04050/CS	Hand torch, 6m, 1/8" connection	11	1389	60330	Retaining cap
		1576	04051/CS	Hand torch, 6m, central connector	12		60350	Contact retaining cap
		1578	04151/CS	Hand torch, 12m, central connector			60350/V	Contact retaining cap, Max Life
		1529	04400/S	Machine torch 6m, 1/8" connection	13		51952	Spring holder protection nut
		1577	04401/S	Machine torch 6m, central connector	14		51911	Spacer spring for code 51952
		1579	04501/S	Machine torch 12m, central connector	15		51953	Gouging spacer
1	1353	02000	Hand torch head	16		51950	Spacer for contact cutting hand	
1a		04280/C	Handgrip with microswitch	17*		51930	Spacer for contact cutting hand	
1b	1398	02000.60	O-Ring	17a*		51920	Spacer for contact cutting hand	
1c		60080	Front insulator	18		51951	Shield cup machine	
2	1354	04300	Machine torch head	19		51957	Shield cup hand max 50A	
2a	3.055.623	03310	Machine handle	20		51958	Spacer for contact cutting hand	
3	1378	05004	Diffusor	21		51974	Spacer for extended tips High Amp.	
4	1376	52540	Electrode	22		51959	Locking nut	
5	1377	60020	Swirl ring	23	1386	51910	Spacer spring	
6	1371	51140/S	Tip Long Life ø 1.1	24	1408	60370	Double pointed spacer	
	1372	51141/S	Tip Long Life ø 1.35	24a		60414	Double pointed spacer	
	1373	51142/S	Tip Long Life ø 1.6	25		60371	Crown spacer	
	1374	51143/S	Tip Long Life ø 1.8	26	1406	60373	Gouging spacer	
	1375	51144	Gouging tip ø 3.0	27	1509	60369	Extractor for swirl ring	
7*		51410	Contact tip ø 1.35	28	3.045.010	60368	Wrench for electrode	
		51411	Contact tip ø 1.6			04240/S	Cable, 6m, 1/8", Hand torch	
		51412	Contact tip ø 1.8			04250/S	Cable, 12m, 1/8", Hand torch	
8		05005	Extended diffusor			04320/S	Cable, 6m, 1/8", Machine torch	
8a	1517	52549	Extended electrode			04330/S	Cable, 12m, 1/8", Machine torch	

EWS®
EX 40 - 2V - EX 60


No.	Ref.	Code	Description	No.	Ref.	Code	Description
	W0400030	03072	Hand torch, 6m, central connector	8	W0300151	51098	Pipe saddle tip $\varnothing$ 1.0
		03172	Hand torch, 12m, central connector		W0300152	51098.12	Pipe saddle tip $\varnothing$ 1.2
	W0400046	03472	Machine torch, 6m, central connector	9	W0300109	60321	Retaining cap
	W0400033	03572	Machine torch, 12m, central connector	10	W0300110	52553	Extended electrode
1	W0300100	03270	Hand torch head	11	W0300236	51102.09	Extended tip $\varnothing$ 0.9 35A
1a	W0300101	01000.60	O-Ring		W0300111	51095/L	Extended tip Long Life $\varnothing$ 1.0 50A
1b	W0300103	07301.20	Switch		W0300237	51102/S	Extended tip Long Life $\varnothing$ 1.1 60A
1c	W0300102	07301	Handgrip with switch		W0300112	51096/L	Extended tip Long Life $\varnothing$ 1.2 70A
2	W0300148	03370	Machine torch head	12	W0300113	51901	Spacer spring
2a	W0300144	03310	Machine handle	13	W0300114	60363	Double pointed spacer
3	W0300104	01070.42	Diffusor	14	W0300238	51970	Shield cap hand for 51102.09 & 51095/L
4	W0300105	52551	Electrode	15	W0300239	51971	Spacer contact cutting for 51102/S & 51096/L
5	W0300106	60001	Swirl ring	16	W0300242	03241	Cable, 6m, 1/8", Hand torch
6	W0300155	51100.09	Tip $\varnothing$ 0.9 35A		W0300243	03251	Cable, 12m, 1/8", Hand torch
	W0300107	51095	Tip Long Life $\varnothing$ 1.0 50A	17		03321	Cable, 6m, 1/8", Machine torch
	W0300192	51100/S	Tip Long Life $\varnothing$ 1.1 60A			03331	Cable, 12m, 1/8", Machine torch
	W0300108	51096	Tip Long Life $\varnothing$ 1.2 70A	18	W0300117	04260-EWS	Central connector torch side
	W0300193	51100.12	Tip $\varnothing$ 1.2 70A	19	W0300118	04265-EWS	Central connector machine side
7	W0300149	51099	Flat tip $\varnothing$ 0.9	20	W0300119	60368	Wrench for electrode
	W0300150	51099.12	Flat tip $\varnothing$ 1.2				

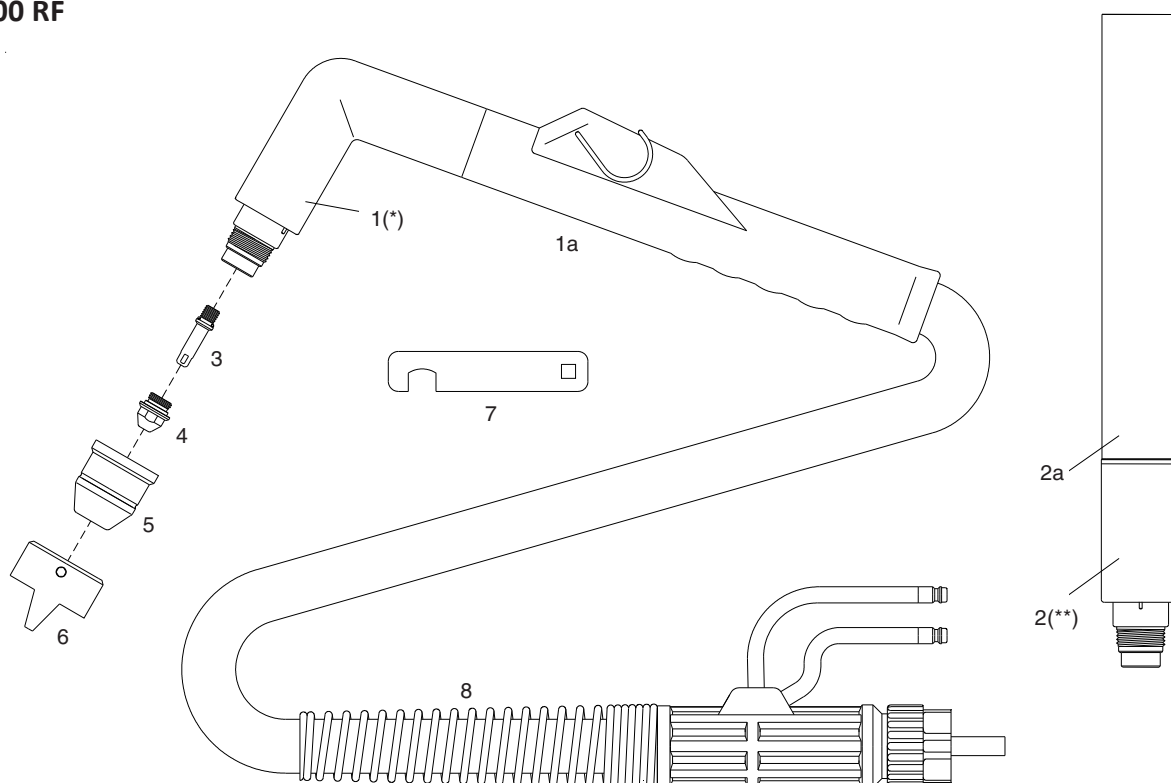
Notes

EWS®
EX 100
EX 100 M
EX 100 M-3V



No.	Ref.	Code	Description	No.	Ref.	Code	Description
		W0400052	01252	Hand torch 6m central connection			
		W0400037	01352	Hand torch 12m central connection			
		W0400034	01452	Machine torch 6m central connection			
		W0400035	01552	Machine torch 12m central connection			
1	W0300263	01200	Hand torch head	11	W0300129	60328	Retaining cap
1a	W0300103	07301.20	Switch	12	W0300138	60348	Contact retaining cap
1b	W0300121	02000.60	O - Ring			60348/V	Contact retaining cap, Max.life
1c	W0300102	07301	Handgrip complete with switch	13	W0300244	51952	Spring holder protection nut
1d		60085	Front insulator	14	W0300245	51911	Spacer spring for code 51952
2	W0300143	01400	Machine torch head	15		51953	Gouging spacer
2a	W0300144	03310	Machine handle	16	W0300180	51950	Spacer for contact cutting, hand
3	W0300122	06004	Diffusor	17*		51930	Spacer for contact cutting, hand
4	W0300123	52540	Electrode	18	W0300181	51951	Shield cup, machine
5	W0300124	60020	Swirl ring	19	W0300182	51957	Shield cup, hand (max. 50A)
6		51140/S	Tip long life ø 1.1	20	W0300183	51958	Spacer for contact cutting, hand
	W0300174	51141/S	Tip long life ø 1.35	21	W0300184	51959	Locking nut
	W0300175	51142/S	Tip long life ø 1.6	22		51974	Spacer for extended tips High Amp.
	W0300128	51144.24	Gouging tip ø 2.4	23	W0300130	51910	Spacer spring
7*	W0300135	51410	Contact tip ø 1.35	24	W0300131	60370	Double pointed spacer
	W0300137	51411	Contact tip ø 1.6	25	W0300177	60371	Crown spacer
8		06005	Extended diffusor	26	W0300132	60373	Gouging spacer
8a	W0300133	52549	Extended electrode		W0300140	04241	Cable, 6m 1/8" - Hand torch
9	W0300134	51148	Extended tip (for contact cutting max. 50A)		W0300141	04251	Cable, 12m 1/8" - Hand torch
10	W0300178	51148.13	Extended tip ø 1.35 - 90A (51958 + 51959)		W0300189	04321	Cable, 6m 1/8" - Machine torch
	W0300179	51148.16	Extended tip ø 1.6 - 120A (51958 + 51959)			04331	Cable, 12m 1/8" - Machine torch
					W0300117	04260-EWS	Central connector torch side
					W0300118	04265-EWS	Central connector machine side
				27	W0300142	60369	Extractor for swirl ring
				28	W0300119	60368	Wrench for electrode

EWS® EX 100 RF



(*) with parts in place and 60354

(**) with parts in place and 80054

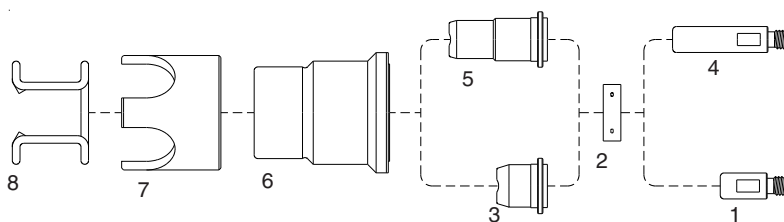
No.	Ref.	Code	Description	Pkg.	No.	Ref.	Code	Description	Pkg.
	W0400038	07822	Hand torch 6m	1	4	W0300165	51271/CU	Tip ø 1.3 80A	10
			central connector			W0300161	51272/CU	Tip ø 1.6 120A	10
	W0400039	07832	Hand torch 12m	1		W0300166	51273/CU	Tip ø 1.8 150A	10
			central connector		5	W0300167	80054	Shield cap	10
	W0400040	07842	Machine torch 6m	1			60354	Fiberglass shield cap	10
			central connector		6	W0300265	60374	Double pointed spacer	6
	W0400041	07852	Machine torch 12m	1	7	W0300250	07800.57	Wrench for tip and electrode	1
			central connector		8	W0300173	07882	Cable 6m Hand torch	1
1	W0300171	07800	Hand torch head (*)	1				central connector	1
1a	W0300172	04280/C	Handgrip with microswitch	1		W0300247	07887	Cable 12m Hand torch	1
2	W0300169	07810	Machine torch head (**)	1				central connector	1
2a	W0300168	07215	Machine handle	1			07892	Cable 6m Machine torch	1
3	W0300160	52751	Electrode with O-Ring	10				central connector	1
4	W0300163	51269/CU	Tip ø 0.8 30A	10			07897	Cable 12m Machine torch	1
	W0300164	51270/CU	Tip ø 1.0 50A	10				central connector	1

Notes

TRAFIMET®

A53 - S54

while stocks last

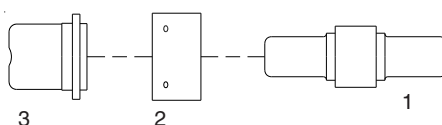


No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	PR105	52536	Electrode		PD103	51317	Extended tip Ø 1.0
2	PE106	60028	Swirl ring	6	PC115	60384	Retaining cap for S54
3	PD102-10	51315	Tip Ø 1.0	7	CV33	60378	Crown spacer
4	PR106	52532	Extended electrode	8	CV28	51902	Spacer spring
5	PD103-09	51317.09	Extended tip Ø 0.9				

TRAFIMET®

A60

while stocks last



No.	Ref.	Code	Description	No.	Ref.	Code	Description
1	PR107	52537	Electrode	3	PD105.10	51170	Tip Ø 1.0
2	PE107	60029	Swirl ring		PD105.11	51172	Tip Ø 1.1

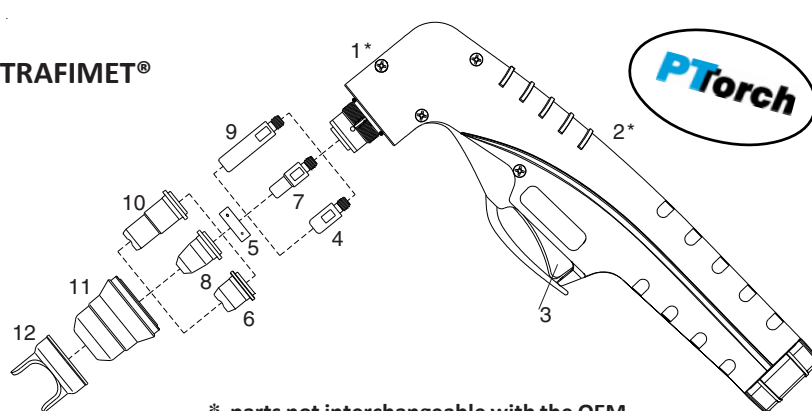
Series PT

Suitable for TRAFIMET®

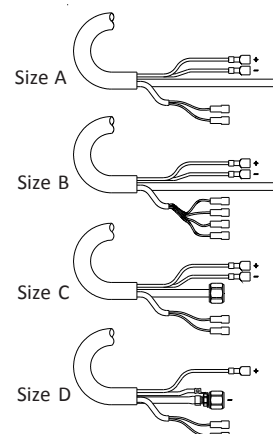
S25 - S25 K

S30 - S35 K

S45

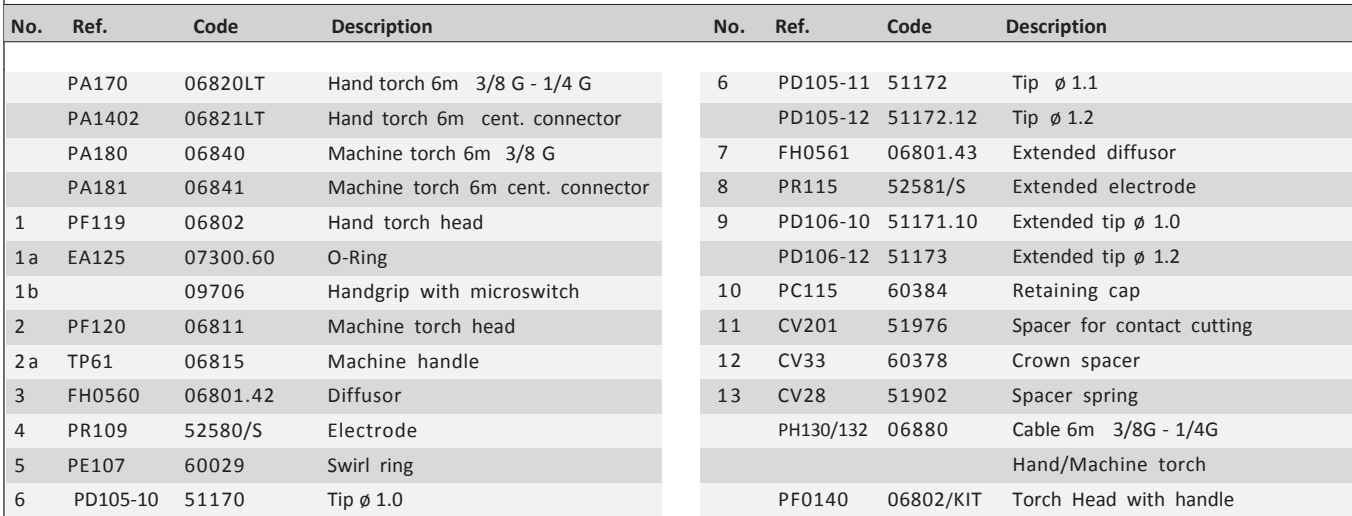


* parts not interchangeable with the OEM



No.	Ref.	Code	Description	No.	Ref.	Code	Description
	PA0370	09622	Hand torch PT-20C, 4m, size B		PD0116-08	51316	Tip Ø 0.8
	PA0375	09623	Hand torch PT-20C, 4m, size A		PD0116-09	51316.09	Tip Ø 0.9
	PA0376	09620	Hand torch PT-20C, 4m, size A	9	PR0106	52532	Extended electrode
	PA0167	09632	Hand torch PT-40, 4m, 1/4G, size C	10	PD0103-09	51317.09	Extended tip Ø 0.9
	PA0165	09634	Hand torch PT-40, 6m, 1/4G, size D		PD0103-10	51317	Extended tip Ø 1.0
	PA0166	09635	Hand torch PT-40, 6m, central conn.	11	PC116	60389	Retaining cap
1*		09600	Torch head PT-20C		PC122	60389K1	Retaining cap (1 hole)
		09602	Torch head PT-40		PC117	60389K	Retaining cap (2 holes)
2*		09605	Handle with Switch		PC135	60389K4	Retaining cap (4 holes)
3	BX0020	07301.20	Switch	12		60431	Double Pointed Spacer
4	PR0105	52536	Electrode	*		09682	Cable 4m, PT-20C, size B
5	PE0106	60028	Swirl ring	*		09680	Cable 4m, PT-20C, size A
6	PD0102-09	51315.09	Tip Ø 0.9	*		09687	Cable 4m, PT-40, 1/4G, size C
	PD0102-10	51315	Tip Ø 1.0	*		09688	Cable 6m, PT-40, 1/4G, size D
7	PR0110	52531	Electrode	*		09689	Cable 6m, PT-40, cent. conn.
8	PD0116-06	51316.06	Tip Ø 0.65				

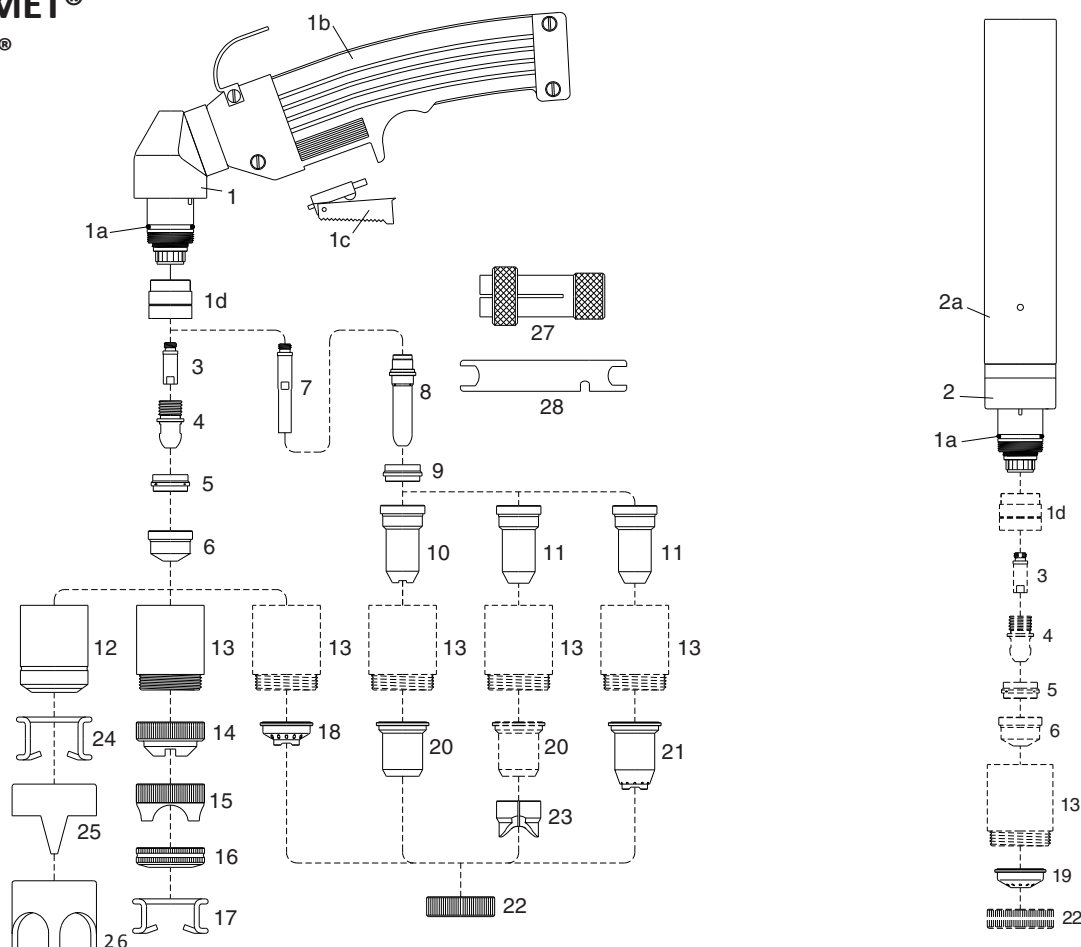
A81-P81®



 Notes

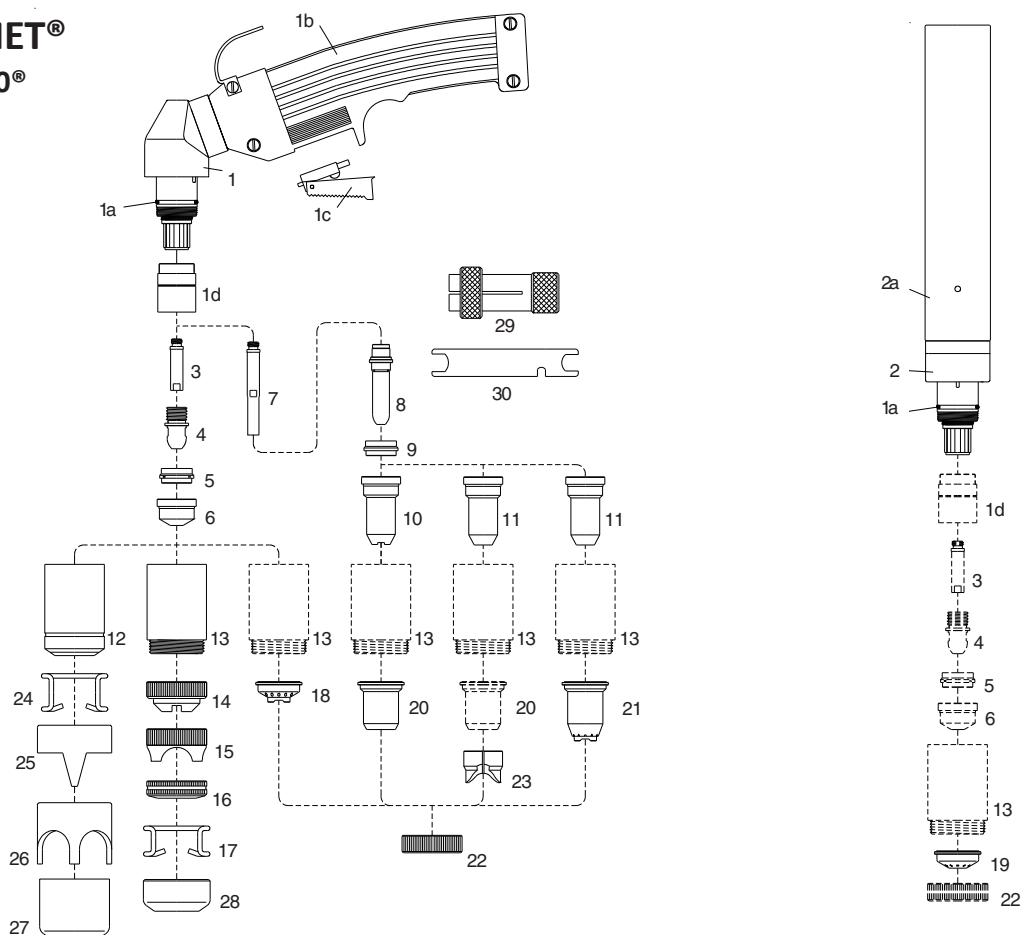
TRAFIMET®

A90-P90®

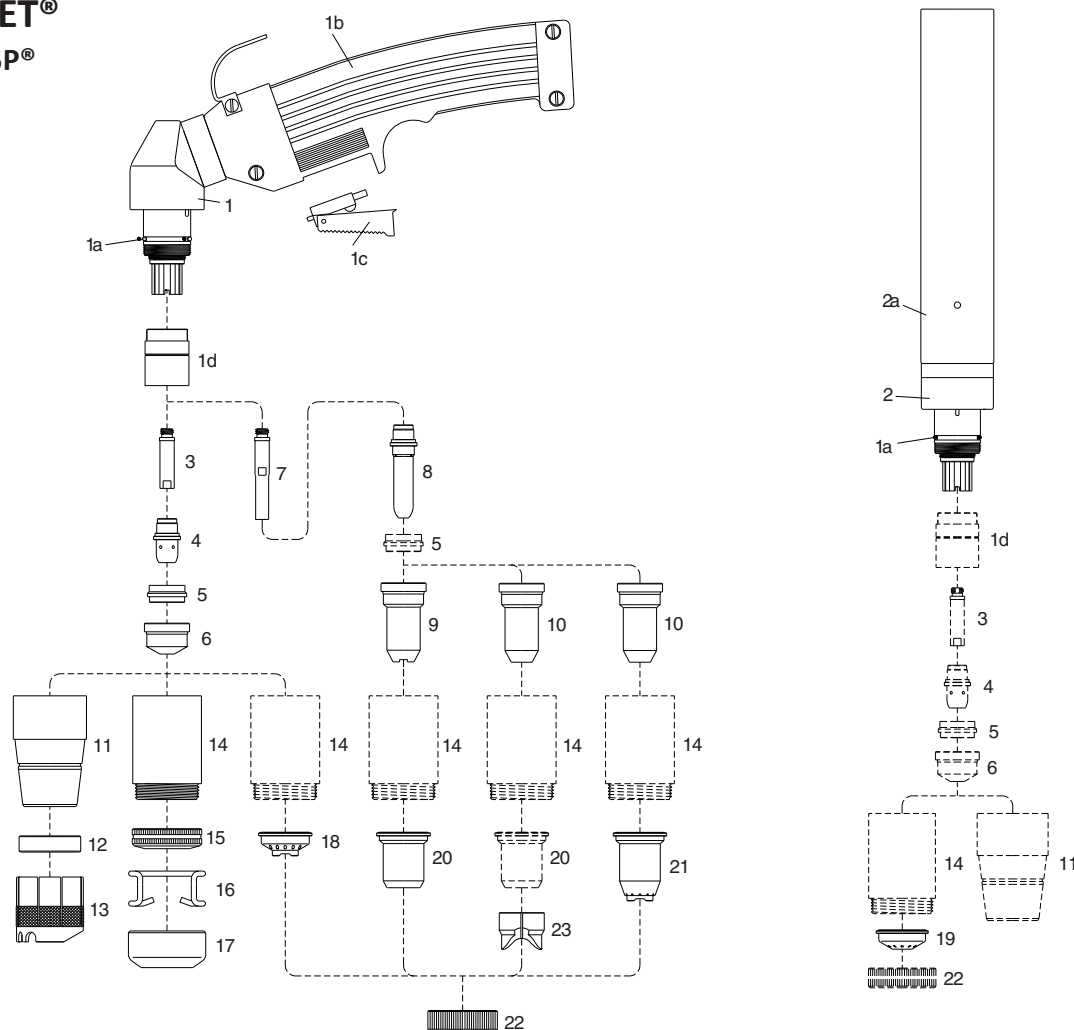


No.	Ref.	Code	Description	No.	Ref.	Code	Description
	PA109	06050	Hand torch 6m M14x1	11	PD117-14	51149.14	Extended tip ø 1.4
		06051	Hand torch 6m central connector		PD117-17	51149.17	Extended tip ø 1.7
	PA209	06150	Hand torch 12m M14x1	12	PC109/111	60376	Retaining cap, long life
		06151	Hand torch 12m (central connector)	13	PC113/130	60386	Contact retaining cap
	PA110	06650	Machine torch 6m M14x1		PC113/130	60386/v	Contact retaining cap, Max.life
	PA111	06651	Machine torch 6m central connector	14	CV23	51940	Spacer for contact cutting
		06750	Machine torch 12m M14x1	15	CV39	51945	Large spacer for contact cutting
		06751	Machine torch 12m central connector	16		51952	Spring holder protection nut
1	PF109	06000	Hand torch head	17		51911	Spacer spring for code 51952
1a	EA131	06000.60	O-Ring	18		51950	Spacer for contact cutting, hand
1b		07301	Handgrip complete with switch	19		51951	Shield cup, machine
1c		07301.20	Switch	20	CV8	51957	Shield cup, hand max. 50A
1d		60085	Front insulator	21	CV9	51958	Spacer for contact cutting, hand
2	PF115	06600	Machine torch head	22		51959	Locking nut
2a		03310	Machine handle	23		51974	Spacer for extended tips High Amp.
3		06004	Diffusor	24	CV11	51910	Spacer spring
4	PR101	52535	Electrode	25	CV12	60370	Double pointed spacer
5	PE101	60030	Swirl ring	26	CV14	60371	Crown spacer
6	PD101 -11	51154	Tip ø 1.1	27	GR60	60369	Extractor for swirl ring
	PD101 -14	51155	Tip ø 1.4	28		60368	Wrench for electrode
	PD101 -17	51156	Tip ø 1.7				
7		06005	Extended Diffusor			04224	Cable 6m M14x1 - Hand torch
8	PR116	52530	Extended electrode			04234	Cable 12m M14x1 - Hand torch
9	PE103	60031	Insulating spacer			04222	Cable 6m M14x1 - Machine torch
10	PD111	51149	Extended tip ø 1.1 (max. 50A)			04232	Cable 12m M14x1 - Machine torch

TRAFIMET® A140-P140®



No.	Ref.	Code	Description	No.	Ref.	Code	Description
PA101	06250		Hand torch 6m M14 x 1	11	PD117-14	51149.14	Extended tip ø 1.4
	06251		Hand torch 6m cent. connector		PD117-17	51149.17	Extended tip ø 1.7
PA102	06350		Hand torch 12m M14 x 1		PD117-19	51149.19	Extended tip ø 1.9
	06351		Hand torch 12m cent. connector	12	PC101/102	60375	Retaining cap, long life
PA103	06450		Machine torch 6m M14 x 1	13	PC103/131	60385	Contact retaining cap
PA145	06451		Machine torch 6m cent. connector		PC103/131	60385/V	Contact retaining cap, Max.life
PA104	06550		Machine torch 12m M14 x 1	14	CV23	51940	Spacer for contact cutting
PA146	06551		Machine torch 12m cent.conn.	15	CV39	51945	Large spacer for contact cutting
1	PF101	06200	Hand torch head	16		51952	Spring holder protection nut
1a	EA131	06000.60	O - Ring	17		51911	Spacer spring for code 51952
1b		07301	Handgrip complete with switch	18		51950	Spacer for contact cutting, hand
1c		07301.20	Switch	19		51951	Shield cup, machine
1d		60080	Front insulator	20	CV8	51957	Shield cup, hand (max. 50A)
2	PF102	06400	Machine torch head	21	CV9	51958	Spacer for contact cutting, hand
2a		03310	Machine handle	22		51959	Locking nut
3		05004	Diffusor	23		51974	Spacer for extended tips High Amp.
4	PR101	52535	Electrode	24	CV11	51910	Spacer spring
5	PE101	60030	Swirl ring	25	CV12	60370	Double pointed spacer
6	PD101-11	51154	Tip ø 1.1	26	CV14	60371	Crown spacer
	PD101-14	51155	Tip ø 1.4	27	CV13	60373	Gouging spacer
	PD101-17	51156	Tip ø 1.7	28		51953	Gouging spacer
	PD101-19	51157	Tip ø 1.9	29	GR60	60369	Extractor for swirl ring
	PD101-30	51158	Gouging tip ø 3.0	30		60368	Wrench for electrode
7		05005	Extended Diffusor			04220	Cable 6m M14 x 1 - Hand torch
8	PR116	52530	Extended electrode			04230	Cable 12m M14 x 1 - Hand torch
9	PE103	60031	Insulating spacer			04222	Cable 6m M14 x 1 - Machine torch
10	PD111	51149	Extended tip ø 1.1 (max. 50A)			04232	Cable 12m M14 x 1 - Machine torch

TRAFIMET®
R145-R145P®


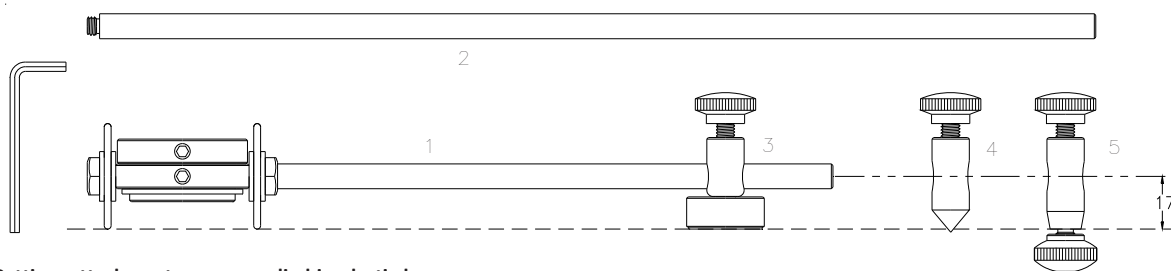
No.	Ref.	Code	Description	No.	Ref.	Code	Description
	PA129	06920/S	Hand torch 6m M14 x 1	8	PR116	52530	Extended electrode
		06921/S	Hand torch 6m cent. connector	9	PD111	51149	Extended tip $\varnothing$ 1.1 (max 50A)
	PA130	06930/S	Hand torch 12m M14 x 1	10	PD117-14	51149.14	Extended tip $\varnothing$ 1.4
		06931/S	Hand torch 12m cent. conn.		PD117-17	51149.17	Extended tip $\varnothing$ 1.7
	PA127	06940/S	Machine torch 6m M14 x 1		PD117-19	51149.19	Extended tip $\varnothing$ 1.9
	PA252	06941/S	Machine torch 6m cent. conn.	11	PC120	60387	Retaining cap
	PA128	06950/S	Machine torch 12m M14 x 1	12	BW139	60388	Nozzle shield
	PA253	06951/S	Machine torch 12m cent. conn.	13	CV1105	60379	Cage spacer
1	PF112	06900	Hand torch head	14	PC103/131	60385	Contact retaining cap
1a	EA131	06000.60	O - Ring		PC103/131	60385/V	Contact retaining cap, Max.life
1b		07301	Handgrip complete with switch	15		51952	Spring holder protection nut
1c		07301.20	Switch	16		51911	Spacer spring for code 51952
1d		60080	Front insulator	17		51953	Gouging spacer
2	PF111	06910	Machine torch head	18		51950	Spacer for contact cutting, hand
2a		03310	Machine handle	19		51951	Shield cup, machine
3		05004	Diffusor	20	CV8	51957	Shield cup, hand (max. 50A)
4	PR111	52534	Electrode	21	CV9	51958	Spacer for contact cutting, hand
5	PE103	60031	Insulating spacer	22		51959	Locking nut
6	PD109-14	51241	Tip $\varnothing$ 1.4	23		51974	Spacer for extended tips High Amp.
	PD109-16	51242	Tip $\varnothing$ 1.6			04220/S	Cable 6m (M14x1) - Hand torch
	PD109-18	51243	Tip $\varnothing$ 1.8			04230/S	Cable 12m (M14x1) - Hand torch
	PD109-30	51244	Gouging tip $\varnothing$ 3.0			04222/S	Cable 6m (M14x1) - Machine torch
7		05005	Extended Diffusor			04232/S	Cable 12m (M14x1) - Machine torch

TEC.MO.
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Quality
Technology
Innovation

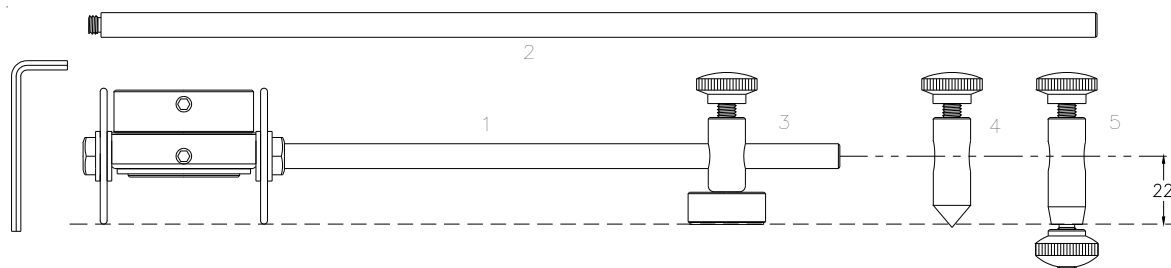
ACCESSORIES

CIRCLE CUTTING ATTACHMENTS



Circle Cutting attachments are supplied in plastic boxes

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1		51820	Radius bar mm250			51865	Circle cutting attachment HY®
2		51821	Radius bar mm400				Powermax 45-85-105/600/800/900/1000/1650®
3		51826	Magnetic base assembly			51804	Cutting guide HY®
4		51827	Free centering straight pin				Powermax 45-85-105/600/800/900/1000/1650®
5		51828	Straight locking pin			51856	Circle cutting attachment BZ® PSB60/80/121®
166		51850	Circle cutting attachment CEB® P50®			51812	Cutting guide BZ® PSB 60/80/121®
154		51806	Cutting guide CEB® P50®			51855	Circle cutting attachment BZ® PSB 31/31KK®
166-70		51849	Circle cutting attachment CEB® P70®			51811	Cutting guide BZ® PSB 31/31KK®
154-70		51801	Cutting guide CEB® P70®			51858	Circle cutting attachment SF® CP40R/CP100R®
		51849	Circle cutting attachment EWS® EX 60®			51814	Cutting guide SF® CP40R/CP100R®
		51801	Cutting guide EWS® EX 60®			51861	Circle cutting attachment TRA® A53 to A81®
163		51848	Circle cutting attachment CEB® CP90®			51817	Cutting guide TRA® A53 to A81®
153		51818	Cutting guide CEB® CP90®			51866	Circle cutting attachment PT-20C® / PT40®
		51860	Circle cutting attachment EWS® EX100RF®			51823	Cutting guide PT-20C® / PT40®
		51816	Cutting guide EWS® EX100RF®			51864	Circle cutting attachment EUROLOK®
		51860	Circle cutting attachment OTC® D12000®			51802	Cutting guide EUROLOK®
		51816	Cutting guide OTC® D12000®			51864	Circle cutting attachment UNITORCH®
		51853	Circle cutting attachment HY® MAX 40/42®			51802	Cutting guide UNITORCH®
		51809	Cutting guide HY® MAX 40/42®			51846	Circle cutting attachment TD® PCH25 to 80®
						51803	Cutting guide TD® PCH25 to PCH80®

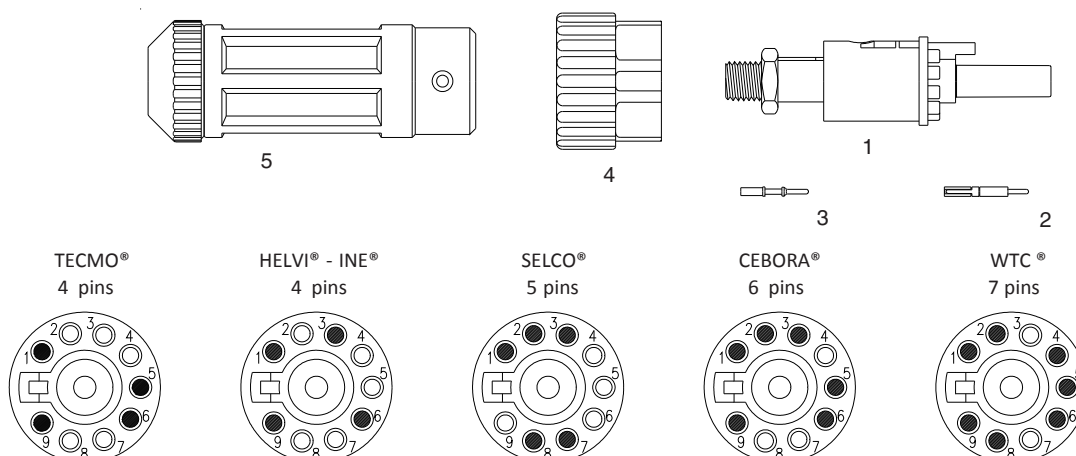


Circle Cutting attachments are supplied in plastic boxes

No.	Ref.	Code	Description	No.	Ref.	Code	Description
1		51820	Radius bar mm250			51851	Circle cutting attachment EWS® EX100®
2		51821	Radius bar mm400			51807	Cutting guide EWS® EX100®
3		51831	Magnetic base assembly			51852	Circle cutting attachment HY® MAX80/100®
4		51832	Free centering straight pin			51808	Cutting guide HY® MAX80/100®
5		51833	Straight locking pin			51857	Circle cutting attachment TD® PCH51®
169		51851	Circle cutting attachment CEB® P150®			51813	Cutting guide TD® PCH51®
155		51807	Cutting guide CEB® P150®			51867	Circle cutting attachment CEB® CP200®
		51851	Circle cutting attachment TRA® A101 to A151®			51824	Cutting guide CEB® CP200®
		51807	Cutting guide TRA® A101 to A151®				

CENTRAL ADAPTORS

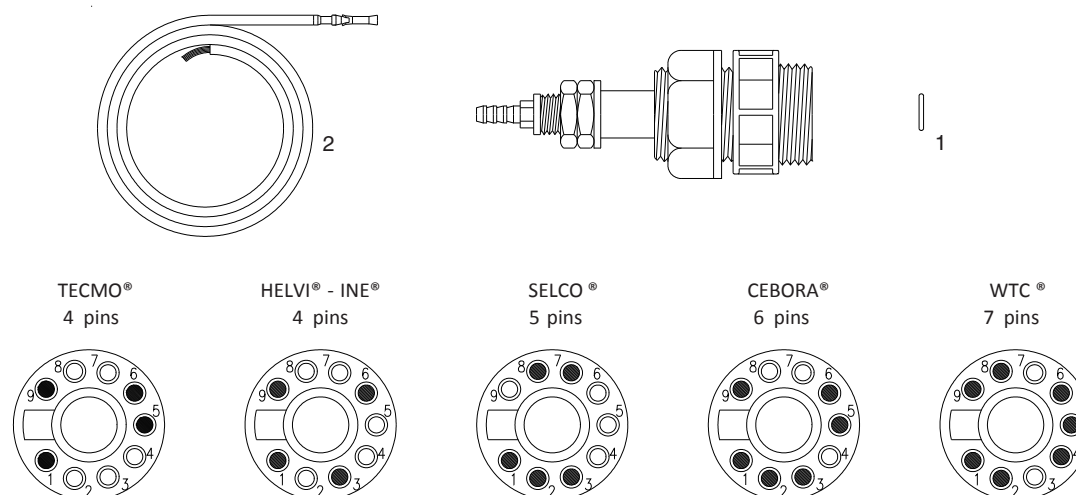
Torch side



More lay-out on request

No.	Code	Description	No.	Code	Description
	04260	Central adaptor 4 pins TEC.MO.®	1	04260.10	Adaptor body without pins
	04260-TRA	Central adaptor 4 pins HELVI® - INE®	2	04260.22	Male/Female pin connector
	04260-SEL	Central adaptor 5 pins SELCO®	3	04260.23	Contact pin
3.080.156	04260-CEB	Central adaptor 6 pins CEBORA®	4	04260.20	Adaptor nut
	04260-WTC	Central adaptor 7 pins WTC®	5	04260.21	Adaptor support
	04260.00	Central adaptor without pins			

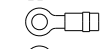
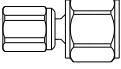
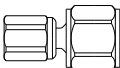
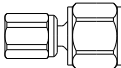
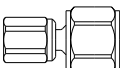
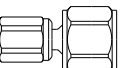
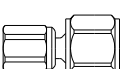
Machine side



More lay-out on request

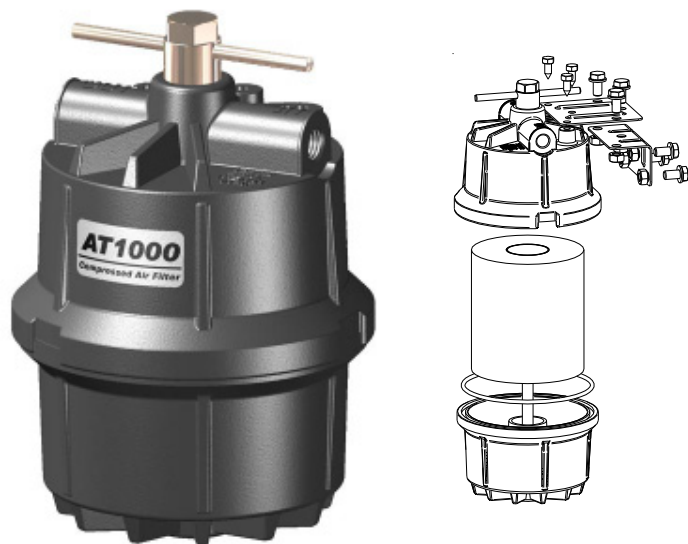
No.	Code	Description	No.	Code	Description
	04265	Central adaptor 4 pins TEC.MO.®		04260.00	Central adaptor without pins
	04265-TRA	Central adaptor 4 pins HELVI® - INE®	1	04265.20	O - Ring
	04265-SEL	Central adaptor 5 pins SELCO®	2	04265.21	Contact pin, black lead, 1mmx500mm
3.080.155	04265-CEB	Central adaptor 6 pins CEBORA®		04265.22	Contact pin, red lead, 1mmx500mm
	04265-WTC	Central adaptor 7 pins WTC®		04265.23	Contact pin, blue lead, 1mmx500mm

END FITTINGS

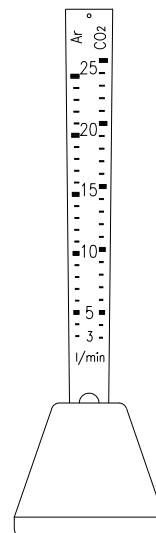
1			3/8 - 24UNF				
							
							
	1/8 Gas		1/2 - 20UNF	4	1/8 Gas		1/4 G
2	1/8 Gas		M14 x 1	5	1/8 Gas		3/8 G
3	1/8 Gas		9/16 - 18UNF	6	1/8 Gas		M14 x 1.5

No.	Code	Description	No.	Code	Description
1	04276	HYPERTHERM® - Max 40 - 80/100 ESAB® - LPC50 - LPC100	4	04270	BINZEL® PSB31-PSB31KK -60-80 TBI®
2	04272	TRAFIMET® 90 - 140 - R145 SAF® - CP40R - CP100R WTC® 20-120 & 100-150	5	04271	TRAFIMET® A53-S54-A60 BINZEL® PSB30
3	04275	THERMAL DYNAMICS® TELWIN® CEM®	6	04273	HELVI®

AIR FILTER "AT1000"



UNIVERSAL "GAS TESTER"



Code	Description	Code	Description
50500	Air filter complete - ready to fit 1 box x 12 pieces (packed individually) dimensions: 44x30xh47 (Kg 17.8)	50020	Universal "GAS TESTER" for MIG-MAG-TIG torches
50505	Filter-cartridge 1 box x 6 boxes x 8 (total 48 pieces) dimensions: 66x44xh25 (Kg 12)		

BEVEL TOOL



Guide carriage and circle cutting attachment for straight and bevel cutting

Code	Descriptions refer to plasma cutting torches or systems
51883	P 70 (for exclusive use with full range of extended consumables) - CP90®
51885	P 150 - A 90° - A 140° - A 101° - A 141° - LT 120 - EX 100®
51881	MAX 40/42® - PMAX 600/800/900® - ICE-50C®
51884	T 120 W® - EX 100 RF® - D 12000®
51880	PMAX 1000/1250/1650® - PMAX 45/65/85/105® - TECMO PT80 - PT105Plus - TH70 - TH125 - PH70 - PH125
51880	TECMO PT40 - PT60 (for exclusive use with full range of extended consumables) - TRA Serie Z®
51886	PMAX 125® - TECMO TH160 - PH160
51887	TD-1TORCH® - UNITORCH® - EL60 - EL120 - TECMO PT100

CNC Plasma Water Table

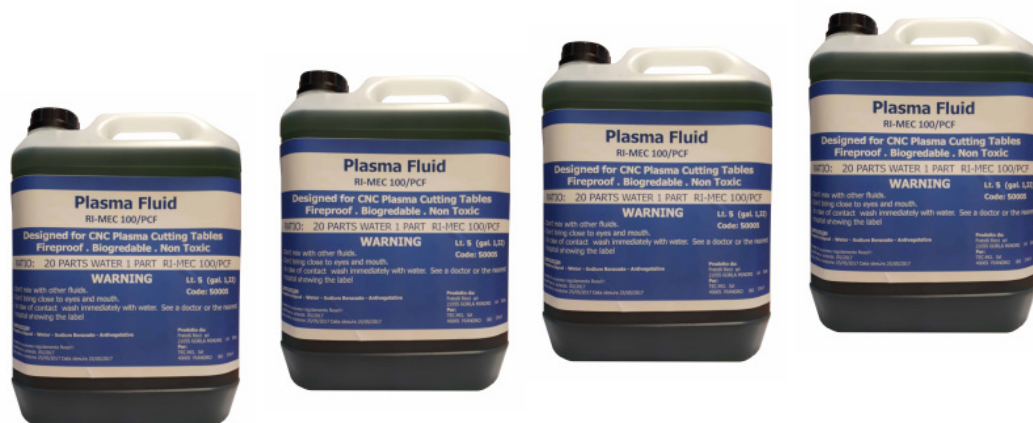
Ask for more specific information



- Eliminates the need for the suction hood
- Preserve the cutting table technical and mobile parts from rust corrosion
- Solves the problem of rust in the finished piece
- Catches 98 % of fumes and dust
- Absorbs the majority of sparks

Plasma Fluid

RI-MEC 100/PCF



Code	Description	Pkg.
50005	Plasma Fluid RI-MEC 100/PCF (5 Lt.)	1 box x 4 pieces (Kg 20) dimensions: 44x30xh30 (Kg. 20)



TEC.MO.®

the best solution for all your needs



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